

## EXRAD® 180B BC AWG Engine/Transmission Wire

## EXRAD® 180 Blocked Transmission Wire

EXRAD 180B is a high performance fluid blocking wire built to handle the high temperature fluid environments in engines and transmissions. It is an irradiation cross-linked fluoropolymer with impressive properties. EXRAD 180 is extremely fluid resistant even at temperatures up to 150°C. It significantly reduces wire and routing headaches because it is more heat resistant and tough than TXL. It is an excellent, cost effective replacement for TFE, FEP or Tefzel insulated wire. EXRAD is rated at 180°C, but it survives temperatures to 270°C and higher for short periods of time. It is safer in overload conditions, because it will not melt. EXRAD 180B has silicone blocked conductor to prevent moisture and other fluids to wick through the wiring system.

Given today's longer warranties, you need a wire that will last longer than ever before. 10,000 hour heat age test. EXRAD has a life expectancy over 12,000 hours at 160°C. duty equipment EXRAD has an expected life of 24,000 hours at 150°C.

New standards are now requiring For commercial vehicle and heavy

EXRAD process very well on automated high speed cut and strip equipment. The end result is an automotive wire ideally suited in applications where heat protection, high temperature fluid resistance, fluid blocking, long life and less expensive wiring harness are required.





















## Specifications

| Product<br>Number | Standard Conductors Bare Copper | Nom. Dia Conductor |      | Insulation<br>Thickness |     | Nom.<br>OD |      | Finished<br>Weight | Ampacity |
|-------------------|---------------------------------|--------------------|------|-------------------------|-----|------------|------|--------------------|----------|
|                   |                                 | in.                | mm.  | in.                     | mm. | in.        | mm.  | (lbs/mft)          |          |
| EXRAD-XBT-24XX    | 24 (7/32)                       | .024               | .61  | .016                    | .41 | .054       | 1.37 | 2.91               | 6        |
| EXRAD-XBT-22XX    | 22 (7/30)                       | .031               | .79  | .016                    | .41 | .063       | 1.60 | 3.96               | 11       |
| EXRAD-XBT-20XX    | 20 (7/28)                       | .038               | .97  | .016                    | .41 | .070       | 1.78 | 5.58               | 15       |
| EXRAD-XBT-18XX    | 18 (19/30)                      | .049               | 1.19 | .016                    | .41 | .081       | 1.98 | 7.34               | 21       |
| EXRAD-XBT-16XX    | 16 (19/29)                      | .057               | 1.45 | .016                    | .41 | .089       | 2.26 | 10.25              | 28       |
| EXRAD-XBT-14XX    | 14 (19/27)                      | .071               | 1.81 | .016                    | .41 | .103       | 2.62 | 15.16              | 46       |
| EXRAD-XBT-12XX    | 12 (19/32)                      | .095               | 2.41 | .018                    | .46 | .128       | 3.25 | 25.06              | 60       |
| EXRAD-XBT-10XX    | 10 (19/30)                      | .112               | 2.84 | .018                    | .46 | .156       | 3.96 | 38.65              | 80       |

|                       | Property / Attribute   |             | SAE<br>J1128 TXL<br>Req. | EXRAD 180<br>18 AWG Typica<br>Performance |
|-----------------------|--|-------------|--------------------------|---|
| Flex Life             |  |             |                          | W-00.000.0000                             |
| Flex Test             | Per Modified ISO 14572   |             | NA                       | NA  |
| Dielectric Strength   |  |             |                          |   |
| Dielectric Test       | Wet Dielectric after 5 hour soak   |             | 1 kV 1 min.              | 5 kV 30 min.                              |
| Flame Resistance      |  |             | 6                        |   |
| Flame Test            | Burn time after removal of gas burner  |             | 70 sec max.              | 1 sec                                     |
| Thermal Performance   |  |             |                          |   |
| Cold Bend             | 4 hours at temperature no cracks /breakdown  |             | -40°C                    | -40°C                                     |
| Temperature Rating    | 240 Hours @213°C heat aging  |             | 155°C                    | 213°C                                     |
| Temperature Rating    | 3000 Hours @180°C  |             | 125°C                    | 180°C                                     |
| Mechanical Properties |  |             |                          |   |
| Tensile               | psi  |             | 1500 min.                | 3800                                      |
| Elongation            | %  |             | 150 min.                 | 320                                       |
| Abrasion              | Sand Paper Resistance Length in.   |             | 10 min.                  | 31  |
| Abrasion              | Scrape Cycles  |             | None                     | 1400                                      |
| Pinch                 | Pounds   |             | 5.5 min.                 | 26  |
| Hydrolysis Resistance |  |             | 0                        |   |
| Hydrolysis Resistance | 168 Hours @ 75°C saltwater immersion and 48 volts dc, no cracks, no dielectric failure |             | pass                     | pass                                      |
| Ozone Resistance      |  |             |                          |   |
| Ozone Test            | 192 Hours @ 65°C 100 pphm no cracks  |             | Pass                     | Pass                                      |
| Fluids                |  |             |                          |   |
| Engine Oil            | ASTM D471, IRM-902   | 115 +/-3 °C | 15% Max.                 | 0%  |
| Gașoline              | ASTM D471 Ref. Fuel C  | 23+/-5°C    | 15% Max.                 | 0%  |
| Brake Fluid           | SAE-J-1703   | 50 +/-5 °C  | None                     | 0%  |
| Ethanol               | 85% Ethanol +15% ASTM D471, Ref. Fuel C  | 23 +/-5 °C  | 15% Max.                 | 0%  |
| Diesel Fuel           | ASTM D471, 90% IRM-903 + 10% p-xylene  | 23 +/-5 °C  | 15% Max.                 | 0%  |
| Power Steering        | ASTM D471, IRM-903   | 50 +/-3 °C  | 30% Max.                 | 0%  |
| Auto Transmission     | Citgo #33123 SAE-J311  | 50 +/-3 °C  | 25% Max.                 |   |
| Methanol              |  | 23+/-5°C    | 25% Max.                 | 0%  |
| Engine Coolant        | 50% Ethylene Glycol + 50% distilled Water  | 50 +/-3 °C  | 15% Max.                 | 0%  |
| Battery Acid          | H2S04 Specific Gravity = 1.260 +/005   | 23 +/-5 °C  | 5% Max.                  |   |