AUG 15 '96

SPECIFICATION CONTROL DI	1	PART NO.11440579 U.S. AHMY MISSILE COMMAND		
DIMENSIONS ARE IN INCHES TOLERANCES FRACTIONS ±	Roytheon Company Lexington NA 02173	REDSTONE ARSENAL, ALÁBAMA		
ANGLES ± 3 PLACE DECIMALS ± 2 PLACE DECIMALS ±	DATE 77-02-01 PREPARED L.T. 77-02-03	WIRE, ELECTRICAL		
MATERIAL	CHECKED T.W.W. 77-02-03 ENGINEER F.A.C. 77-02-03			
ही।440570 PATRIOT	SUBMITTED	SIZE CAGE CODE DRAWING NO.		
NEXT ASSY USED ON	APPROVED BY ORDER OF COMMANDER	C 18876 11440579		
APPLICATION	USANICOM W.A. MOELLER	SCALE NONE WT SEE NOTE 10 SHEET 1 OF 1		
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- 1. DESCRIPTION: WIRE, ELECTRICAL SINGLE CONDUCTOR NO. 6 AWG. STRANDED, EXTRA FLEXIBLE, INSULATED, 300 VOLTS RM., GROUND LEAD
- 2. CONDUCTOR: SINGLE NO. 6 AWG STRANDED, ROPE STRANDING CONSISTING OF SEVEN (7) GROUPS, 150 STRANDS NO. 36 AWG BARE COPPER WIRE IN ACCORDANG WITH ASTM B3, IN EACH GROUP
- 3. INSULATION: CLEAR, TRANSPARENT SYNTHETIC RESIN, 60 DEGREES CELSIUS UNDERWRITERS LABORATORY RAT FLEXIBLE, WALL THICKNESS 0.020 PLUS 0.008 MINUS C SHALL CONFORM TO UNDERWRITERS LABORATORY STANI 83 CLASS TW FOR ORIGINAL AND AGED PROPERTIES
- 4. OVERALL DIAMETER: 0.265 MAXIMUM
- 5. VOLTAGE RATING: 300 VOLTS RMS
- 6. SPARK TEST: 2.6 KILOVOLTS (MINIMUM)
- 7. DIELECTRIC STRENCTH: 1.6 KILOVOLTS (MINIMUM)
- 8. IDENTIFY IAW MIL-STD-130
- 9. IDENTIFY ON REEL IAW MIL-C-12000
- 10. WEIGHT: 0.10 POUND MAXIMUM PER FOOT
- II. WHEN ORDERING SPECIFY MINIMUM ACCEPTABLE CONTINUOUS LENGTH
- 12. QUALITY ASSURANCE PROVISIONS: AQL 1.5 PERCENT, LEVEL II, MIL-STD-105. ALL DIMENSIONS, MATERIAL, AND DIELECTRIC STRENGTH SHALL CONFORM
- 13. ITEMS FURNISHED TO THIS DRAWING SHALL BE REPRESENTATIVE OF A PRODUCT WHICH HAS BEEN ACCEPTED BY THE PROCURING ACTIVITY. NO SUBSTITUTION OF MATERIALS AND PROCESSES OR CHANGE IN DESIGN SHALL BE MADE WITHOUT PRIOR APPROVAL OF THE PROCURING ACTIVITY WHEN SUCH CHANGE AFFECTS INTERCHANGEABILITY WITH RESPECT TO INSTALLATION, PERFORMANCE, OR DESIGN WITHIN THE REQUIREMENTS OF THIS DRAWING
- 14. COMPUTERIZED DATA BASE PREPARED DRAWING

SUGGESTED SOURCE(S) OF SUPPLY:

CHESTER CABLE CORP CAGE CODE 92504 CHESTER, NY 10918 MANUFACTURER'S PART NO: 6-G523-1050B

BOSTON INSULATED WIRE CAGE CODE 71102 BOSTON MA, 02125 MANUFACTURER'S PART NO: 55856EP

INTERPRET DRAWING IN ACCORDANCE WITH DOD-STD-100, ANSI Y14.5M-1982

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	DATE APPROVED		81-10-75 apg	
	DATE	81-62-18	52-01-16	
REVISIONS	OS30		REDRAWN AND REVISED SEE ERR MI-J7743	
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