PURCHASE SPECIFICATION

CHANGE DETAIL: Added E954-18

ENGINEERING CONTROLLED MANUFACTURER: Yes

MULTIPLE CONDUCTOR FLEXIBLE CORDS

Spec	Conductor	Conductor	No. of	es, Inc. (UL-62) Voltage rating of Color Code of	O.D. NOM.	Thicknes		
No.	Size A.W.G.	Stranding	Conduct.	Conductors	Ave.	of Jacket Min. Ave		
		<u> </u>				(01)		
E954-1	Obsolete – Use Replacement E954-6							
E954-2 ▼	#16	26 x 30 +	3	Black, White, Green	.390	.060		
E954-3	#16	26 x 30 +	4	Black, White, Green, Red	.420	.060		
E954-5▼	#16	26 x 30 +	8	Black, White, Green, Red, Blue, Orange, White with Black Tracer, Red with Black Tracer	.575	.080		
E954-6	#16	26 x 30 +	6	Black, White, Red, Green, Orange, Blue	.520	.080		
E954-7	#16	26 x 30 +	9	Black,White,Red,Green, Orange,Blue,White/Black Tracer, Red/Black Tracer, Green/Black Tracer	.600	.095		
E954-8	Obsolete - No Replacement Available							
E954-9	Obsolete - No Replacement Available							
E954-10	Obsolete – Use Replacement E954-17							
E954-11	#10	104 x 30	4	Black, White, Green, Red	.715	.095		
E954-12 ▼	#6	133 x 27	3	Black, White, Green	.980	.125		
E954-13 Non-UL	Obsolete - No Replacement Available							
E954-14	#8	133 x 29 or 65 x 26	4	Black, White, Green, Red	.98 max. O.D.	.125 ± .019		
E954-15	Obsolete - No Replacement Available							
E954-16	#12	65 x 30	3	Black, White, Green	.62	.095		
E954-17	#16	26 x 30+	14	Black, White, Red, Green, Orange, Blue, White/Black Tracer, Red/Black Tracer, Green/Black Tracer, Orange/Black Tracer, Blue/Black Tracer, Black/White Tracer, Red/White Tracer, Green/White Tracer	.73	.095		

- 1. The insulation must be free stripping from the conductors.
- 2. The jacket must be free stripping from the insulation.
- 3. Packing. 500 feet plus any multiple of 25 feet thereafter to a 24-36" reel. Vendor is to label each reel with E-spec number.
- 4. All E954 cables have UL rating of 90°C.
- + Alternate stranding 65 x 34.
- ▼ Standard Do not use for new designs.

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EXTERNAL SPECIFICATIONS AND STANDARDS: Vendor to abide by latest revision date regardless of any revision date specified.

EXTERNAL SPECIFICATIONS AND STANDARDS: Vehaor to actual by latest revision dust regardless of any ternsion dust epectron and also specifications, it will become grounds for rejection of REJECTION: Unless the material specified herein arrives at the plant of The Lincoln Electric Company in accordance with these specifications, it will become grounds for rejection of the shipment. The Lincoln Electric Company will notify the vendor of any complaints, if the material does not fulfill these specifications, and will wait disposition of said material from the vendor. Any charge brought about getting the shipment into shape in accordance with these specifications or waiting disposition from the vendor will be paid by the vendor.

SUBJECT:	Multiple Conduct	DOCUMENT NUMBER:	DOCUMENT REVISION:	
DRAWN BY: SWB	ENGINEER: J. Veliky	MATERIAL UF	E954	D
APPROVED:	APPROVAL DATE:	PROJECT CRM38344	Page 1 of 2	

PURCHASE SPECIFICATION

CHANGE DETAIL: Added E954-18

ENGINEERING CONTROLLED MANUFACTURER: Yes

In addition to the requirements listed below these cords shall comply in all respects with the requirements for Typ SOOW cords as outlined by Underwriters' Laboratories, Inc. (UL-62) Voltage rating of cable to be 600 volts.						or Type ts.
Spec No.	Conductor Size A.W.G.	Conductor Stranding	No. of Conduct.	Color Code of Conductors	O.D. NOM. Ave.	Thickness of Jacket Min. Ave. (UL)
E954-18	3 #12 3 #18		6	Black, White, Green, Blue, Orange, Brown	.0595	.080

- The insulation must be free stripping from the conductors. 1.
- The jacket must be free stripping from the insulation. 2.
- 500 feet plus any multiple of 25 feet thereafter to a 24-36" reel. Packing. 3. Vendor is to label each reel with E-spec number.
- All E954 cables have UL rating of 90°C. 4.
- Alternate stranding 65 x 34.
- Standard Do not use for new designs.

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