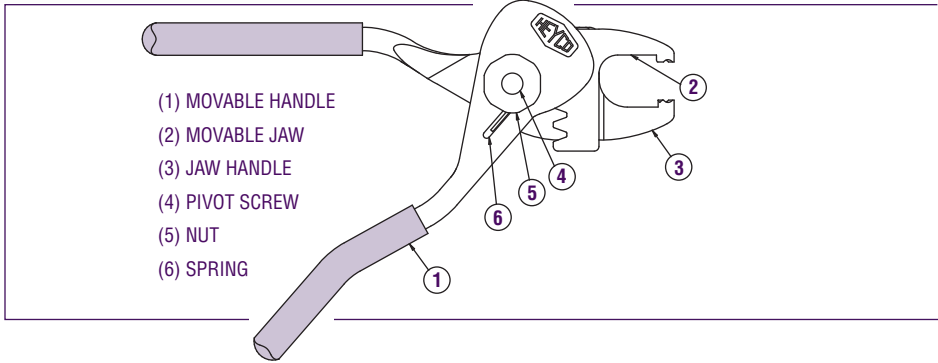




Heyco® Original Strain Relief Bushing Assembly Pliers Instructions and Spare Parts



DESCRIPTION	SPARE PART NO.		Drawing Ref. No.
	for 0022 R 29 Plier	for 0030 R 30 Plier	
Grips	0037	0047	1
Pivot Screw	0036	0046	4
Nut	0032	0032	5
Spring	0031	0031	6

Part No. 0022

R 29 Pliers are shipped set for a 1/4" (6,4 mm) opening.

Part No. 0030

R 30 Pliers are shipped set for a 37/64" (14,7 mm) opening.

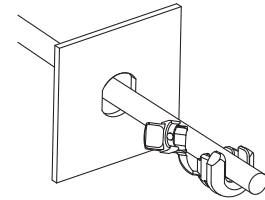
These Pliers will assemble the majority of our **Heyco Original Strain Relief Bushings** (see Directory, opposite). If adjustment is necessary, follow the instructions below:

- A. Remove Nut (5) and Spring (6).
- B. Close Pliers and lift off Movable Handle (1).
- C. Move Jaw (2) to desired opening (see Directory, opposite).
- D. Reassemble Handle (1) in **closed** position so that the gear teeth engage.
- E. Open Pliers and replace Spring (6) with short end in deepest recess, long end in Handle groove.
- F. Replace and secure Nut (5).

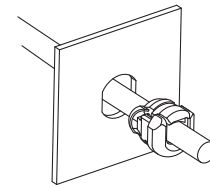
See opposite page for alternative jaw openings.

For Original Strain Relief Assembly **Air Tools**, see page 4-29.

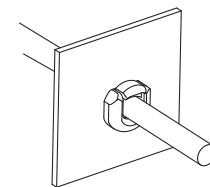
Assembly Instructions:



Position on Wire



Squeeze Pliers



Push into Double D Mounting Hole