

### 2-Piece Fixing Ties with Pipe Clip

These fasteners interconnect two different bundles of goods, of various size and type. The mobility of the fixing tie provides a secure grip and protects the cables or bundles, even in difficult conditions.

### Features and benefits

- · Easy to assemble
- For routing of two different bundles
- For post-installation of additional cables for pre-assembled cable looms
- Ideally used in the automotive industry, but also in all industries where bundles, cables have to be routed and connected

### 2-Piece Fixing Ties with Pipe Clip, twistable 360°

#### Features and benefits

- Simply clip on a wire or hose
- Fixing clip offers full 360° rotation
- Routed cable can move in any direction in relation to the fixing point
- · Inside serrated cable tie
- Ideally used in the Automotive Industry



### 2-Piece Fixing Ties with Pipe Clip

### **Features and benefits**

- For post-installation of additional cables for pre-assembled cable looms
- Variety of twist angles and even different loop directions provide flexibility for cable routing
- For OC1 and 2A additional cable tie dimensions are available
- CBTO-series for cable ties up to 5 mm



## Cable Ties and Fixings Cable Ties With Fixing Elements

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Other product variants are available in our Automotive catalogue.

### 2-Piece Fixing Ties with Pipe Clip, twistable 360°

ТҮРЕ	Drawing	Width (W)	Length (L)	Bundle Ø max.	Attach to Ø	Material	Colour	Tools	Article-No.
T50SVC4S		4.7	155.0	35.0	3.8 - 4.2	PA66HS, PP	Black (BK), Natural (NA)	2-10	156-01374
T50SVC6,5		4.7	155.0	35.0	6.5 - 8.0	PA66HS, PA66HIRHS	Black (BK)	2-10	156-01371
T50SVCOC10-14		4.7	155.0	35.0	10.0 - 14.0	PA46	Grey (GY)	2-10	156-01385
T50SVCOC19-24.5		4.7	155.0	35.0	19.0 - 24.5	PA66HS, PA66HIRHS	Black (BK)	2-10	156-01369

All dimensions in mm. Subject to technical changes.

### 2-Piece Fixing Ties with Pipe Clip

ТҮРЕ	Drawing	Width (W)	Length (L)	Bundle Ø max.	Attach to Ø	Material	Colour	Tools	Article-No.
T50ROC1B		4.6	202.0	45.0	4.0 - 10.0	PA66HS, PA66HIRHS	Black (BK)	2-10	156-00306

All dimensions in mm. Subject to technical changes.

### 2-Piece Fixing Ties with Pipe, twistable 90°

ТҮРЕ	Drawing	Width (W)	Length (L)	Bundle Ø max.	Attach to Ø	Я N	Material Cable Tie	Material Foot Part	Colour	Tools	Article-No.
T50RIAHC1TICR	R D	4.6	200.0	50.0	3.0 - 13.0	225	PA66HIR(S)	PA66HIRHS	Black (BK)	2-10	156-05331
T50RIAHC2TICR	0	4.6	200.0	50.0	11.0 - 20.0	225	PA66HIR(S)	PA66HIRHS	Black (BK)	2-10	156-05330

All dimensions in mm. Subject to technical changes.

Recommended Tools										
	2	3	4	5	6					
	MK20	MK21	MK3SP	MK3PNSP2	EVO7					

2	3	4	5	6	7	8	9	10
MK20	MK21	MK3SP	MK3PNSP2	EVO7	MK7HT	MK7P	MK6	EVO9
551	551	552	552	554	555	556	557	554

For more information on toolings please refer to the Application Tooling chapter.

### **Material Specification Overview**

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
Aluminium-alloy	AL	-40 °C to +180 °C	Natural (NA)		<ul> <li>Corrosion resistant</li> <li>Antimagnetic</li> </ul>	RoHS
Chloroprene	CR	-20 °C to +80 °C	Black (BK)		<ul> <li>Weather-resistant</li> <li>High yield strength</li> </ul>	RoHS
Ethylene Tetrafluoroethylene (Tefzel <sup>®</sup> )	E/TFE	-80 °C to +170 °C	Blue (BU)	UL 94 V0	<ul> <li>Resistance to radioactivity</li> <li>UV- resistant, not moisture sensitive</li> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> </ul>	RoHS
Polyacetal	POM	-40 °C to +90 °C, (+110 °C, 500 h)	Natural (NA)	UL 94 HB	<ul> <li>Limited brittleness sensitivity</li> <li>Flexible at low temperature</li> <li>Not moisture sensitive</li> <li>Robust on impacts</li> </ul>	RoHS
Polyamide 11	PA11	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul> <li>Bio-plastic, derived from vegetable oil</li> <li>Strong impact resistance at low temperature</li> <li>Very low moisture absorption</li> <li>Weather-resistant</li> <li>Good chemical resistanc</li> </ul>	HF RoHS
Polyamide 12	PA12	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> <li>UV- resistant</li> </ul>	HF RoHS
Polyamide 4.6	PA46	-40 °C to +150 °C (5000 h), +195 °C (500 h)	Natural (NA), Grey (GY)	UL 94 V2	<ul> <li>Resistance to high temperatures</li> <li>Very moisture sensitive</li> <li>Low smoke sensitiv</li> </ul>	HF LFH RoHS
Polyamide 6	PA6	-40 °C to +80 °C	Black (BK)	UL 94 V2	High yield strength	RoHS
<b>Polyamide 6,</b> high impact modified	PA6HIR	-40 °C to +80 °C	Black (BK)	UL 94 HB	<ul> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6	PA66	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK), Natural (NA)	UL 94 V2	High yield strength	HF RoHS
Polyamide 6.6, glass-fibre reinforced	PA66GF13, PA66GF15	-40 °C to +105 °C	Black (BK)	UL 94 HB	<ul> <li>Good resistance to: lubricants, vehicle fuel, salt water and a lot of solvent</li> </ul>	HF RoHS
Polyamide 6.6, heat and UV stabilised	PA66HSW	-40 °C to +105 °C	Black (BK)	UL 94 V2	<ul> <li>High yield strength</li> <li>Modified elevated max. temperature</li> <li>UV-resistant</li> </ul>	HF RoHS
Polyamide 6.6, heat stabilised	PA66HS	-40 °C to +105 °C	Black (BK), Natural (NA)	UL 94 V2	<ul> <li>High yield strength</li> <li>Modified elevated max. temperature</li> </ul>	HF RoHS
<b>Polyamide 6.6,</b> high impact modified	PA66HIR	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6, high impact modified, heat and UV stabilised	PA66HIRHSW	-40 °C to +110 °C	Black (BK)	UL 94 HB	<ul> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated max. temperature</li> <li>High yield strength, UV-resistant</li> </ul>	RoHS
Polyamide 6.6, high impact modified, heat stabilised	PA66HIRHS	-40 °C to +105 °C	Black (BK)	UL 94 HB	<ul> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated max. temperature</li> </ul>	RoHS
<b>Polyamide 6.6,</b> high impact modified, ScanBlack	PA66HIR(S)	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
<b>Polyamide 6.6,</b> UV-resistant	PA66W	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 V2	<ul> <li>High yield strength</li> <li>UV-resistant</li> </ul>	HF RoHS

# Cable Ties and Fixings Material Information

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MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
<b>Polyamide 6.6,</b> with metal particles	PA66MP	-40 °C to +85 °C, (+105 °C, 500 h)	Blue (BU)	UL 94 HB	<ul> <li>High yield strength</li> <li>Metal and X-Ray detectable</li> </ul>	HF RoHS
<b>Polyamide 6.6,</b> with metal particles	PA66MP+	-40 °C to +85 °C	Blue (BU)	not flame retardant	<ul> <li>High yield strength</li> <li>Metal and x-ray detectable</li> </ul>	HF RoHS
Polyamide 6.6 V0	PA66V0	-40 °C to +85 °C	White (WH)	UL 94 V0	<ul><li>High yield strength</li><li>Low smoke emission</li></ul>	HF LFH RoHS
Polyester	SP	-50 °C to +150 °C	Black (BK)	halogen free	<ul> <li>UV-resistant</li> <li>Good chemical resistance to: most acids, alkaliks and oils</li> </ul>	HF LFH RoHS
Polyetheretherketone	PEEK	-55 °C to +240 °C	Beige (BGE)	UL 94 V0	<ul> <li>Resistance to radioactivity</li> <li>Not moisture sensitive</li> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> </ul>	HF LFH RoHS
Polyethylene	PE	-40 °C to +50 °C	Black (BK), Grey (GY)	UL 94 HB	<ul> <li>Low moisture absorption</li> <li>Good chemical oilsresistance to: most acids, alcohol and oils</li> </ul>	HF RoHS
Polyolefin	PO	-40 °C to +90 °C	Black (BK)	UL 94 V0	• Low smoke emissions	HF LFH RoHS
Polypropylene	PP	-40 °C to +115 °C	Black (BK), Natural (NA)	UL 94 HB	<ul> <li>Floats in water</li> <li>Moderate yield strength</li> <li>Good chemical resistance to: organic acids</li> </ul>	HF RoHS
Polypropylene, Ethylene-Propylene- Dien-Terpolymere- rubber free of Nitrosamine	pp, epdm	-20 °C to +95 °C	Black (BK)	UL 94 HB	<ul> <li>Good resistance to high temperatures</li> <li>Good chemical and abrasion resistance</li> </ul>	HF RoHS
Polypropylene with metal particles	PPMP	-40 °C to +115 °C	Blue (BU)	UL 94 HB	<ul> <li>Metal and X-Ray detectable</li> <li>Heat resistant</li> <li>Moderate yield strength</li> <li>Good chemical resistance</li> </ul>	RoHS
Polypropylene with metal particles	PPMP+	-40 °C to +85 °C	Blue (BU)	not flame retardant	<ul> <li>High yield strength</li> <li>Metal and x-ray detectable</li> </ul>	HF RoHS
Polyvinylchloride	PVC	-10 °C to +70 °C	Black (BK), Natural (NA)	UL 94 V0	<ul> <li>Low moisture absorption</li> <li>Good chemical resistance to: acids, ethanol and oil</li> </ul>	RoHS
Stainless Steel	SS304, SS316	-80 °C to +538 °C	Natural (NA)	non-burning	<ul> <li>Corrosion resistant</li> <li>Antimagnetic</li> <li>Weather resistant</li> <li>Outstanding chemical resistance</li> </ul>	HF LFH RoHS
Thermoplastic Polyurethane	TPU	-40 °C to +85 °C	Black (BK)	UL 94 HB	<ul> <li>High elastic</li> <li>Good chemical resistance to: acids, bases and oxidizing agents</li> </ul>	HF RoHS

Tefzel<sup>®</sup> is a registered trademark of DuPont. General linguistic usage for cable ties made from raw material E/TFE is Tefzel<sup>®</sup>-Tie. In additon to Tefzel<sup>®</sup> from DuPont HellermannTyton is also using equivalent E/TFE raw material from other suppliers. \*These details are only rough guide values. They should not be regarded as a material specification and are no substitute for a suitability test. Please see our datasheets for further details.

\*\*More colours on request.

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= Minimum Loop Tensile Strength for Cable Ties (Newton)

HF = Halogenfree

LFH = Limited Fire Hazard RoHS = Restriction of Hazardous Substances

Date of issue: 10/2017