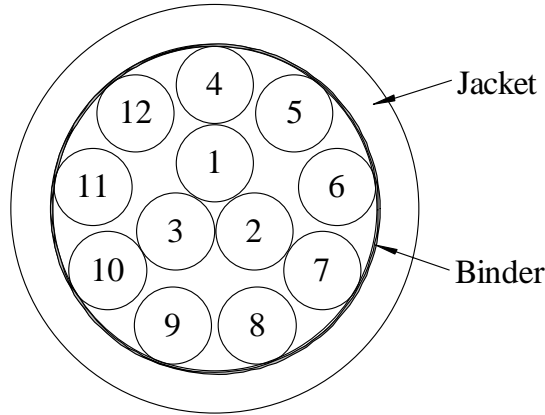


**Description:** Twelve 18 AWG Insulated Conductors  
 Overall PUR Jacket

**Date:** 5/16/2014

**JM Part Number:** JMC-CEC1218  
**Reference:** TBD

**Cable Diagram**



**Components** Twelve 18 AWG Insulated Conductors

Conductor: 18 AWG, 41/34 bare copper, 1" nominal LH Lay  
 Insulation: .023" nominal wall of Hytre® Slipper Applied (see color code) .092"

**Cable Construction**

Cabling: Core: Three conductors Cabled together, 1.75" RH Lay  
 Layer 1: Nine conductors cabled around Core, 3.0" nominal LH Lay .382"

Binder: Fleece tape, RH Lay (25% Minimum Overlap)

Jacket: .047" nominal wall of Black PUR [JMPU] .480" nominal

**Color Code**

- |          |                |                  |
|----------|----------------|------------------|
| 1. Black | 5. Orange      | 9. Green/Black   |
| 2. White | 6. Blue        | 10. Orange/Black |
| 3. Red   | 7. White/Black | 11. Blue/Black   |
| 4. Green | 8. Red/Black   | 12. Black/White  |

**Print**

**CROWN XXXXXX-XXX XXXXXX-XXX E66440 12/C 18 AWG AWM 20233 80C 300V**  
**JMC-CEC1218 LOT XXXX-XXX-XXXX**

**Requirements**

Temperature: -40C to 80°C Approvals: UL AWM Style 20233  
 Voltage: 300V

Cable is designed for use in a linear or rolling bend motion application where tight bend radii over small diameter pulleys is required.

Written By:	rjc	5/16/2014	Rev. 0	Initial Issue
Revised By:				
Revised By:				
Revised By:				