

## **SPECIFICATIONS FOR W1000**

APPLICATION IS PRIMARILY FOR INTERCONNECTION OF ELECTRONIC EQUIPMENT, INCLUDING PROXIMITY SWITCHES, CONNECTORS, AND TIMERS. IT CAN ALSO BE USED FOR REMOTE CONTROL, INSTRUMENTATION, ETC.

- 1. CONDUCTORS ARE TO MEET THE FOLLOWING CRITERIA:
  - a. 22 AWG
  - b. 7/30 STRANDING
  - c. TINNED COPPER CONDUCTORS
  - d. CONDUCTOR INSULATION TO BE PVC.
  - e. COLOR CODE IS TO BE BLACK AND RED.
  - f. INSULATED CONDUCTORS ARE TO BE CABLED AND TWISTED.
- 2. OUTSIDE JACKET MUST MEET THE FOLLOWING CRITERIA:
  - a. JACKET MATERIAL TO BE GRAY PVC, MATERIAL GFE8085
  - b. WIRE OUTSIDE DIAMETER IS TO BE .200", +/- .005". THIS DIAMETER IS EXTREMELY CRITICAL! WIRE CANNOT BE ACCEPTED THAT IS OUTSIDE THIS DIMENSION.
  - c. JACKET IS TO BE PRESSURE EXTRUDED. THE JACKET SHOULD BE FLOODED AROUND THE INSULATORS. THE OUTSIDE JACKET MUST BE ROUND.
  - d. WIRE MUST BE FREE STRIPPING. THIS IS TO SAY THE INSULATOR IS EASY TO REMOVE FROM THE CONDUCTOR, AND THE JACKET IS EASY TO REMOVE FROM THE INSULATORS.
  - e. THE RELEASE AGENT IS TO BE TALC. NO TISSUE IS TO BE USED IN THE PRODUCTION OF THIS WIRE
  - f. THE FLEXIBILITY OF THIS WIRE IS IMPORTANT TO THE SPECIFIC USER'S REQUIREMENTS. THE BENDING RADIUS SHOULD BE 8 TIMES <u>OR LESS</u> THE CABLE'S OUTSIDE DIAMETER. BENDING RADIUS = 1.6 INCHES. THE MORE FLEXIBLE THE WIRE, THE BETTER.
  - g. WIRE MUST BE RATED FOR 300 VOLTS AND TEMPERATURE RATING -20 TO +80 DEGREES CENTIGRADE.
- 3. WIRE MUST BE PRINTED IN ROYAL BLUE INK WITH THE FOLLOWING MARKINGS AND APPROVALS:
  - a. W1000
  - b. 22/2
  - c. PVC
  - d. 300 VOLT
  - e. 80 DEGREES CENTIGRADE
  - f. UL VW-1 AWM 2464 OR 2095
  - g. CSA AWM I/II A FT1
- 4. SPOOL SPECIFICATIONS:
  - a. REEL MUST BE NO MORE THEN 1000 FEET
  - b. REEL CENTER HOLE CAN BE ANY OF THE FOLLOWING I.D. 3/4", 1 1/4", & 1 1/2"
  - c. REEL WEIGHT MUST NOT EXCEED 50 POUNDS
  - d. REEL WIDTH MUST NOT EXCEED 12 INCHES
  - e. REEL DIAMETER MUST NOT EXCEED 20 INCHES
  - f. REEL MUST BE LABELED WITH AUTHORIZED UL & CSA FOR RE-SPOOLING
- CERTIFICATE STATING CONFORMANCES WITH OUR SPECIFICATIONS AND THE DATE OF MANUFACTURE NEEDS TO BE SUPPLIED WITH EVER ORDER OF THIS WIRE.

REV	DATE	INITIAL	DESCRIPTION OF CHANGE
05	04/07/2016	NFH	REMOVED CANFIELD CONNECTOR FROM MARKING LIST; UDPATED LAYOUT; ADDED
			SPOOL SPECIFICATIONS
06	12/13/2016	NFH	1:a FROM BARE TO TINNED COPPER CONDUCTOR