

SPECIFICATIONS FOR W28302 UNSHIELDED MULTI-CONDUCTOR CONTROL CABLE

APPLICATION IS PRIMARILY FOR THE INTERCONNECTION OF ELECTRONIC EQUIPMENT, INCLUDING PROXIMITY SWITCHES, CONNECTORS, AND TIMERS. WIRE COULD ALSO BE USED FOR REMOTE CONTROL AND INSTRUMENTATION. ETC.

- 1. CONDUCTORS MUST MEET THE FOLLOWING CRITERIA:
 - a. 24 AWG
 - b. 16/32 STRANDING
 - c. BARE COPPER CONDUCTORS
 - d. CONDUCTOR INSULATION TO BE PVC.
 - e. COLOR CODE IS TO BE WHITE & BROWN
 - f. INSULATED CONDUCTORS ARE TO BE CABLED AND TWISTED.
- 2. OUTSIDE JACKET MUST MEET THE FOLLOWING CRITERIA:
 - a. JACKET MATERIAL TO BE GRAY PVC, MATERIAL GFE 8085.
 - b. WIRE OUTSIDE DIAMETER IS TO BE 0.145", +/- 0.01 INCHES. THIS DIMENSION IS EXTREMELY CRITICAL! WIRE CANNOT BE ACCEPTED THAT IS OUTSIDE THIS DIMENSION.
 - c. JACKET IS TO BE PRESSURE-EXTRUDED. THE JACKET SHOULD BE FLOODED AROUND THE INSULATORS. THE OUTSIDE JACKET MUST BE ROUND.
 - d. WIRE MUST BE FREE-STRIPPING. THIS IS TO SAY THE INSULATOR IS EASY TO REMOVE FROM THE CONDUCTOR. AND THE JACKET IS EASY TO REMOVE FROM THE INSULATORS.
 - e. THE RELEASE AGENT IS TO BE TALC. NO TISSUE IS TO BE USED IN THE PRODUCTION OF THIS WIRE.
 - f. THE FLEXIBILITY OF THIS WIRE IS IMPORTANT TO THE SPECIFIC USER'S REQUIREMENTS. THE BENDING RADIUS SHOULD BE 8 TIMES <u>OR LESS</u> THE CABLE OUTSIDE DIAMETER. THIS RESULTS IN A BENDING RADIUS OF 1.34 INCHES OR LESS. THE MORE FLEXIBLE THE BETTER.
 - g. WIRE MUST BE RATED FOR 300 VOLTS AND TEMPERATURE RANGE -20 TO +80 DEGEES CENTIGRADE
- 3. WIRE MUST BE PRINTED IN BLACK INK WITH THE FOLLOWING MARKINGS & APPROVALS:
 - a. W28302
 - b. 24/2
 - c. PVC
 - d. 300 VOLT
 - e. 80 DEGREES CENTIGRADE
 - f. UL VW-1 AWM 2464 OR 2095
 - g. CSA AWM I/II A FT1
- 4. SPOOL SPECIFICATIONS
 - a. REEL MUST BE NO MORE THEN 1000 FEET.
 - b. REEL CENTER HOLE CAN BE ANY OF THE FOLLOWING I.D. 3/4", 1 1/4" & 1 1/2".
 - c. REEL WEIGHT MUST NOT EXCEED 50 POUNDS.
 - d. REEL WIDTH MUST NOT EXCEED 12 INCHES.
 - e. REEL DIAMETER MUST NOT EXCEED 20 INCHES.
 - f. REEL MUST BE LABELED WITH AUTHORIZED UL & CSA FOR RE-SPOOLING.
- CERTIFICATE STATING CONFORMANCE WITH OUR SPECIFICATIONS AND THE DATE OF MANUFACTURE NEEDS TO BE SUPPLIED WITH EVERY ORDER OF THIS WIRE.

REV	Date	Initial	Description of Change
10	3/22/16	FEB	CHANGE INK FROM BLUE TO BLACK AND REMOVED CANFIELD CONNECTOR