



canfield connector

SPECIFICATION FOR W1029 UNSHIELDED MULTI-CONDUCTOR CONTROL CABLE

APPLICATION IS PRIMARILY FOR THE INTERCONNECTION OF ELECTRONIC EQUIPMENT, INCLUDING PROXIMITY SWITCHES, CONNECTORS, AND TIMERS. WIRE CAN ALSO BE USED FOR REMOTE CONTROL AND INSTRUMENTATION, ETC.

1. CONDUCTORS MUST MEET THE FOLLOWING CRITERIA:
 - a. 24 AWG
 - b. 16/36 STRANDING
 - c. BARE COPPER CONDUCTORS
 - d. COLOR CODE IS TO BE BROWN AND BLUE
 - e. CONDUCTOR INSULATION IS TO BE PVC
 - f. INSULATED CONDUCTORS ARE TO BE CABLED AND TWISTED

2. OUTSIDE JACKET MUST MEET THE FOLLOWING CRITERIA:
 - a. JACKET MATERIAL TO BE GRAY PVC
 - b. WIRE OUTSIDE DIAMETER IS CRITICAL: 0.145", +/- .01". THIS DIMENSION IS EXTREMELY CRITICAL! WIRE CANNOT BE ACCEPTED THAT IS OUTSIDE THIS DIMENSION.
 - c. JACKET IS TO BE PRESSURE EXTRUDED. THE JACKET SHOULD BE FLOODED AROUND THE INSULATORS. THE OUTSIDE JACKET MUST BE ROUND.
 - d. WIRE MUST BE FREE STRIPPING. THIS IS TO SAY THE INSULATOR IS EASY TO REMOVE FROM THE CONDUCTOR AND THE JACKET IS EASY TO REMOVE FROM THE INSULATORS.
 - e. THE RELEASE AGENT IS TO BE TALC. NO TISSUE IS TO BE USED IN THE PRODUCTION OF THIS WIRE.
 - f. THE FLEXIBILITY OF THIS WIRE IS IMPORTANT TO THE SPECIFIC USER'S REQUIREMENTS. THE BENDING RADIUS SHOULD BE 8 TIMES OR LESS THE CABLE OUTSIDE DIAMETER. THIS RESULTS IN A BENDING RADIUS OF 2.2 INCHES OR LESS. THE MORE FLEXIBLE THE BETTER.
 - g. WIRE MUST BE RATED FOR 300 VOLTS AND TEMPERATURE RANGE -20 TO +80 DEGREES CENTIGRADE

3. WIRE MUST BE PRINTED IN BLACK INK WITH THE FOLLOWING MARKINGS & APPROVALS:
 - a. W1029
 - b. 24/2
 - c. PVC
 - d. 300 VOLTS
 - e. 80 DEGREES CENTIGRADE
 - f. U.L. VW-1 AWM 2464 OR 2095
 - g. CSA AWM I/II A

4. SPOOL SPECIFICATIONS
 - a. REEL MUST BE NO MORE THEN 1000 FEET.
 - b. REEL CENTER HOLE CAN BE ANY OF THE FOLLOWING I.D. $\frac{3}{4}$ ", $1\frac{1}{4}$ " & $1\frac{1}{2}$ ".
 - c. REEL WEIGHT MUST NOT EXCEED 50 POUNDS.
 - d. REEL WIDTH MUST NOT EXCEED 12 INCHES.
 - e. REEL DIAMETER MUST NOT EXCEED 20 INCHES.
 - f. REEL MUST BE LABELED WITH AUTHORIZED UL & CSA FOR RE-SPOOLING.

5. A CERTIFICATE STATING CONFORMANCE WITH OUR SPECIFICATIONS AND THE DATE OF MANUFACTURE NEEDS TO BE SUPPLIED WITH EVERY ORDER OF THIS WIRE.

REV	Date	Initial	Description of Change
00	11/11/97	RLH	
01	3/21/95	RLH	
02	4/14/95	RLH	
03	11/15/95	RLH	
04	8/7/96	RLH	
05	4/17/97	RLH	
06	7/13/17	FEB	CHANGED INK FROM BLUE TO BLACK