



Irradiation Cross-Linked Polymeric Insulation

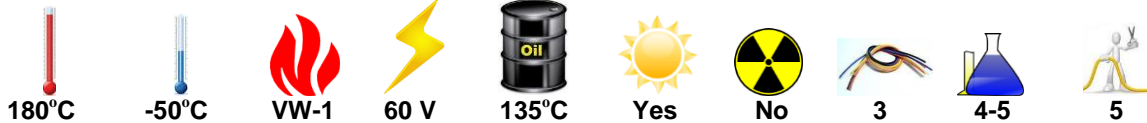
# EXRAD<sup>®</sup> 180 Blocked Transmission Wire

## EXRAD 180 BLOCKED TRANSMISSION WIRE

EXRAD 180B is a high performance fluid blocking wire built to handle the high temperature fluid environments in engines and transmissions. It is an irradiation cross-linked fluoropolymer with impressive properties. EXTRAD 180 is extremely fluid resistant even at temperatures up to 150°C It significantly reduces wire and routing headaches because it is more heat resistant and tough than TXL. It is an excellent, cost effective replacement for TFE, FEP or Tefzel insulated wire. EXTRAD is rated at 180°C, but it survives temperatures to 270°C and higher for short periods of time. It is safer in overload conditions, because it will not melt. EXTRAD 180B has silicone blocked conductor to prevent moisture and other fluids to wick through the wiring system.

Given today's longer warranties, you need a wire that will last longer than ever before. New standards are now requiring 10,000 hour heat age test. EXTRAD has a life expectancy over 12,000 hours at 160°C. For commercial vehicle and heavy duty equipment EXTRAD has an expected life of 24,000 hours at 150°C

EXRAD process very well on automated high speed cut and strip equipment. The end result is an automotive wire ideally suited in applications where heat protection, high temperature fluid resistance, fluid blocking, long life and less expensive wiring harness are required.



Product Number	Standard Conductors Bare Copper	Nom. Dia		Insulation Thickness		Nom. OD		Finished Weight (lbs/mft)	Ampacity
		in.	mm.	in.	mm.	in.	mm.		
EXRAD-XBT-24XX	24 (7/32)	.024	.61	.016	.41	.054	1.37	2.91	6
EXRAD-XBT-22XX	22 (7/30)	.031	.79	.016	.41	.063	1.60	3.96	11
EXRAD-XBT-20XX	20 (7/28)	.038	.97	.016	.41	.070	1.78	5.58	15
EXRAD-XBT-18XX	18 (19/30)	.049	1.19	.016	.41	.081	1.98	7.34	21
EXRAD-XBT-16XX	16 (19/29)	.057	1.45	.016	.41	.089	2.26	10.25	28
EXRAD-XBT-14XX	14 (19/27)	.071	1.81	.016	.41	.103	2.62	15.16	46
EXRAD-XBT-12XX	12 (19/32)	.095	2.41	.018	.46	.128	3.25	25.06	60
EXRAD-XBT-10XX	10 (19/30)	.112	2.84	.018	.46	.156	3.96	38.65	80

\*Ampacity 150°C rated single-insulated conductor in free air at 40°C ambient air temperature.



**Manufacturing Locations:**  
**Colchester, Vermont**  
**El Paso, TX**  
**Leeds, Massachusetts**



# EXRAD<sup>®</sup> 180

## Blocked Transmission Wire

Irradiation Cross-Linked Polymeric Insulation

EXRAD 180 Blocked Transmission Wire				
Property / Attribute			SAE J1128 TXL Req.	EXRAD 180 18 AWG Typical Performance
<b>Flex Life</b>				
Flex Test	Per Modified ISO 14572		NA	NA
<b>Dielectric Strength</b>				
Dielectric Test	Wet Dielectric after 5 hour soak		1 kV 1 min.	5 kV 30 min.
<b>Flame Resistance</b>				
Flame Test	Burn time after removal of gas burner		70 sec max.	1 sec
<b>Thermal Performance</b>				
Cold Bend	4 hours at temperature no cracks / breakdown		-40°C	-40°C
Temperature Rating	240 Hours @213°C heat aging		155°C	213°C
Temperature Rating	3000 Hours @180°C		125°C	180°C
<b>Mechanical Properties</b>				
Tensile	psi		1500 min.	3800
Elongation	%		150 min.	320
Abrasion	Sand Paper Resistance Length in.		10 min.	31
Abrasion	Scrape Cycles		None	1400
Pinch	Pounds		5.5 min.	26
<b>Hydrolysis Resistance</b>				
Hydrolysis Resistance	168 Hours @ 75°C saltwater immersion and 48 volts dc, no cracks, no dielectric failure		pass	pass
<b>Ozone Resistance</b>				
Ozone Test	192 Hours @ 65°C 100 pphm no cracks		Pass	Pass
<b>Fluids</b>				
Engine Oil	ASTM D471, IRM-902	115 +/--3°C	15% Max.	0%
Gasoline	ASTM D471 Ref. Fuel C	23 +/--5°C	15% Max.	0%
Brake Fluid	SAE-J-1703	50 +/--5°C	None	0%
Ethanol	85% Ethanol +15% ASTM D471, Ref. Fuel C	23 +/--5°C	15% Max.	0%
Diesel Fuel	ASTM D471, 90% IRM-903 + 10% p-xylene	23 +/--5°C	15% Max.	0%
Power Steering	ASTM D471, IRM-903	50 +/--3°C	30% Max.	0%
Auto Transmission	Citgo #33123 SAE-J311	50 +/--3°C	25% Max.	<2%
Methanol		23 +/--5°C	25% Max.	0%
Engine Coolant	50% Ethylene Glycol + 50% distilled Water	50 +/--3°C	15% Max.	0%
Battery Acid	H2SO4 Specific Gravity = 1.260 +/- .005	23 +/--5°C	5% Max.	<0%

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