

1. CONDUCTOR

Material: See Table 1
 Construction: See Table 1
 Diameter: See Table 1

2. INSULATION

Material: Crosslinked Polyethylene
 Wall Thickness:
 Min Wall: See Table 1
 Min Avg: See Table 1
 Nom: See Table 1
 Diameter: See Table 1
 Color: SAE Color Standard
 Marking: None

3. PHYSICAL CHARACTERISTICS

Temperature rating: 125°C
 Voltage rating: 50V

4. PERFORMANCE PROPERTIES**Mechanical****Tensile Strength**

Unaged (SAE J1128) 10 MPa, min
 Aged (WSS-M1L123-A4)
 (168 hrs @ 160°C) 80% retention, min

Elongation

Unaged (SAE J1128) 150%, min
 Aged (WSS-M1L123-A4)
 (168 hrs @ 160°C) 50% retention, min

Crosslink Verification (Hot Plate Method)

Core Not Visible, Pass Dielectric Test

Pinch Resistance (J1128 TXL) Per Thin Wall

Abrasion Resistance (J1128 TXL) Per Thin Wall

Strip Force (2" slug @ 20"/min) 4.0 lb, min

PERFORMANCE PROPERTIES (Cont'd)**Electrical - SAE J1128**

Dielectric Strength 1000V, 60 Hz, 60 Sec

Conductor DCR See Table 1

Thermal

Flame Resistance (J1128) 70 Sec Burn, Max

Cold Bend (4 hrs @ -40°C, J1128)

No Cracks or Splits, Pass Dielectric Test

High Temperature Resistance (WSS-M1L123-A4)

(168 hrs @ 165°C)

No Cracks or Splits, Pass Dielectric Test

Chemical

Ozone Resistance (SAE J1128) (192 hrs @ 65°C)

No Cracks, Pass Dielectric

Fluid Compatibility (SAE J1128)

O.D. Change, max

Engine Oil (IRM 902) 15%

Gasoline (Ref. Fuel C) 15%

Ethanol / Ref. Fuel C Mixture 15%

Power Steering (IRM 903) 30%

Auto Trans. (Dexron VI) 25%

Engine Coolant 50/50 15%

Battery Acid (Sp. Gr.1.26) 5%

Flex Fuel Compatibility (WSS-M1L123-A4)

O.D. Change, max

After Immersion/After Dry-out

C[E10] +10%/-6%

C[E85] +10%/-6%

C[M15] +10%/-6%

PN 180 +10%/-6%

Mechanical, Post Dry (Note: Fuel PN180 is

excluded)

Tensile Strength 80% retention, min

Elongation 50% retention, min

5. PROCEDURAL REFERENCE SPECIFICATIONS

SAE J1128

FORD WSS-M1L123-A4



JUDD WIRE INC.
 124 Turnpike Road
 Turners Falls, MA 01376
 (413) 863-4357

Date	Rev	By	Appr'd	ECN
11/22/11	S	RMB	RTB	11-1050
01/20/12	T	RTB	RMB	12-1081
05/01/14	U	CHU	RTB	14-1511
Customer Approval:				

Description: HOOKUP, THIN WALL, G12, XLPE, 125°C, 50V	
Specification Number: JW573-98	Page: 1 of 2

Table 1

CONDUCTOR						INSULATION						
Size (AWG)	Material	Stranding (#/mm)	Diameter Nom (mm)	CMA Min (mm ²)	DCR, Max (mOhms/m)	Wall Thickness (mm)			Diameter (mm)			Weight Nom (kg/km)
						Min	Min Avg	Nom	Min	Nom	Max	
0.30	TPC	7/.25	0.75	0.30	60.2	0.305	0.365	0.406	1.48	1.55	1.63	4.96
22	BC	7/.25	0.76	0.31	55.0	0.305	0.365	0.406	1.50	1.55	1.61	5.20
22	BC	19/.16	0.76	0.31	55.0	0.305	0.365	0.406	1.50	1.55	1.61	5.48
22	TOP	7/.25	0.76	0.31	54.8	0.305	0.365	0.406	1.50	1.55	1.61	5.60
22	TPC	7/.25	0.76	0.32	54.8	0.305	0.365	0.406	1.50	1.55	1.61	5.22
22	TPC	19/.16	0.76	0.31	55.0	0.305	0.365	0.406	1.50	1.55	1.61	5.41
22	SPC	7/.25	0.76	0.32	51.2	0.305	0.365	0.406	1.50	1.55	1.61	5.14
20	BC	7/.32	0.96	0.54	34.6	0.305	0.365	0.406	1.70	1.78	1.85	7.42
20	BC	19/.20	0.96	0.54	34.8	0.305	0.365	0.406	1.70	1.78	1.85	6.10
20	SPC	7/.32	0.96	0.55	34.8	0.305	0.365	0.406	1.70	1.78	1.85	7.35
20	TPC	7/.32	0.97	0.54	34.1	0.305	0.365	0.406	1.70	1.78	1.85	7.44
20	TPC	19/.20	0.97	0.54	34.1	0.305	0.365	0.406	1.70	1.78	1.85	5.97
20	SPC	19/.20	0.95	0.57	30.2	0.305	0.365	0.406	1.70	1.78	1.85	5.08
0.75	BC	19/.23	1.16	0.76	22.7	0.305	0.365	0.406	1.88	1.95	2.03	9.91
18	BC	19/.23	1.17	0.76	23.3	0.305	0.365	0.406	1.91	1.98	2.06	9.71
18	BC	16/.26	1.19	0.80	25.2	0.305	0.365	0.406	1.91	1.98	2.06	7.94
18	TPC	16/.26	1.19	0.80	25.2	0.305	0.365	0.406	1.91	1.98	2.06	7.94
18	TPC	19/.23	1.12	0.76	22.5	0.305	0.365	0.406	1.91	1.98	2.06	9.82
18	TOP	19/.26	1.19	0.79	20.4	0.305	0.365	0.406	1.91	1.98	2.06	12.6
18	SPC	19/.25	1.18	0.90	19.0	0.305	0.365	0.406	1.91	1.98	2.06	11.1
16	BC	19/.28	1.37	1.18	14.9	0.305	0.365	0.406	2.18	2.26	2.34	14.2
16	TPC	19/.28	1.37	1.20	15.8	0.305	0.365	0.406	2.18	2.26	2.34	14.5
16	SPC	19/.28	1.34	1.15	15.8	0.305	0.365	0.406	2.18	2.26	2.34	14.3
1.25	BC	37/.21	1.47	1.13	14.7	0.305	0.365	0.406	2.19	2.27	2.35	14.8
1.50	TPC	19/.31	1.50	1.39	13.0	0.305	0.365	0.406	2.22	2.30	2.38	16.1
14	BC	19/.36	1.73	1.87	9.06	0.305	0.365	0.406	2.54	2.62	2.69	21.5
14	TPC	19/.36	1.73	1.90	10.0	0.305	0.365	0.406	2.54	2.62	2.69	21.8
14	SPC	19/.36	1.68	1.84	10.0	0.305	0.365	0.406	2.54	2.62	2.69	21.0
12	TPC	19/.47	2.29	3.02	6.30	0.381	0.411	0.457	3.10	3.20	3.30	33.2
12	BC	19/.47	2.29	3.02	6.30	0.381	0.411	0.457	3.10	3.20	3.30	33.2



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**HOOKUP, THIN WALL, G12,
XLPE, 125°C, 50V**

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