

Manufacturers of Insulated Wire and Cable

WireTek, Inc. - Technical Datasheet - www.wiretekusa.com			
Product:	M3432-04HHF(4/12)SJ0664		
NSN:	N/A		
Description:	4 conductor AWG 12 - 65/30		
	(H) Heavy Duty, (H) Low Temperature, heat and weather resistant (F) Flexible Shielded Cable		
Rating:	-55°C TO +90°C / 600 VOLTS		
PRIMARY CONDUCTOR INFORMATION			
Primary Conductor Gauge Size:	AWG 12 - 65	Conductor DCR at 25°C MAX. (Ω/1000 ft)	1.8100
Primary Conductor Stranding:	65 F - Flexible Stranding (F in "HHF")		
Single Wire Gauge Size / Diameter:	30		
Conductor Material Allowed:	Bare Copper or Tin Copper (Bare Copper is common)		
Nominal Insulation Thickness:	.047" H - Heavy Duty (H in "HHF" - Class designation 1st letter)		
Color Code of Primary Wires:	Black, White, Green & Red		
Alternative Color Code:	N/A		
Insulation Material(s) Allowed:	IH, S(TPE-S) & O(TPE-O) Class designation "H" - in HHF, 2nd Letter		
	IH	Low Temperature, Heat and Ozone Resistant, Ethylene-Propylene Rubber (EPM) or Ethylene-Propylene-Diene Rubber (EPDM)	
WireTek uses TPE(S)	S	Low Temperature Heat and Ozone Resistant, Styrenic Thermoplastic Elastomer (TPE-S)	
WireTek uses TPE(O)	O	Low Temperature Weather Resistant, Olefinic Thermoplastic Elastomer (TPE-O)	
OVERALL CABLING INFORMATION			
Cable Core:	4 conductors of AWG 12 are cabled together with optional fillers to make the core round		
Separator:	Polyester Tape / Clear Mylar		
Overall Braid:	85% Coverage - Bare or Tin Copper WireTek uses Tin Copper in most cases. But can substitute with bare copper		
OVERALL JACKET INFORMATION			
Jacket Material(s) Allowed:	S (TPE-S), O(TPE-O), JH		
	JH	Low Temperature, Heat and Weather Resistant EPM or EPDM	
	WireTek uses TPE(O) and TPE(S) for the jacket material		
Jacket Construction:	TPE(O) jacket as per the standard		
Jacket Color:	BLACK		
Nominal Overall Cable Diameter:	.664" ±.020"		
Cable Marking / Print Legend:	Part Number and Manufacturer's name and year of manufacture		
WireTek's Marking:	M3432-04HHF(4/12)SJ0664 Marking Tape under the jacket is marked: WIRETEK, INC. + year of manufacture		
Cable Weight per 1000 feet:	250 lbs per 1000 feet approximately - Copper Weight per 1000 FT 130 lbs		
PARTIAL ELECTRICAL REQUIREMENTS			
Spark Test Voltage:	7,000 VOLTS rms	Unaged Tensile Strength (TPE-O):	1000 psi
Dielectric Withstand Voltage:	3,000 VOLTS	Unaged Minimum Elongation:	250%
CABLE IS TESTED AND CERTIFIED TO MIL-DTL-3432 LATEST REVISION			