



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	ADDED: VY2-4293-7 THROUGH VY2-4293-12, CLEANED UP DIMENSIONS	29JUN17	J. TRICKEY
	J.MILLIMAN 16JUN17 5 P.A.D. U FINAL U NEXT HLA U PART NUMBER U		
B	ADDED VY2-4293-13	11SEP17	J. TRICKEY
	J.MILLIMAN 08SEP17 4 P.A.D. U FINAL U NEXT HLA U PART NUMBER U		

PART #	G.E. PART #	NEXT ASSY	USED ON
VY2-4293-1	84A228118ABP103	VY2-4290-1	M2-5101-02
VY2-4293-2	84A228118ABP104	VY2-4290-2	M2-5102-02
VY2-4293-3	84A228118ABP105	VY2-4290-3	M2-5103-02
VY2-4293-4	84A228118P21	VY2-4290-4	M2-5098-02
VY2-4293-5	84A228118P22	VY2-4290-5	M2-5099-02
VY2-4293-6	84A228118P24	VY2-4290-6	M2-5100-02
VY2-4293-7	84A228118ABP106	VY2-4290-7	M2-5101-02
VY2-4293-8	84A228118ABP107	VY2-4290-8	M2-5102-02
VY2-4293-9	84A228118ABP108	VY2-4290-9	M2-5103-02
VY2-4293-10	84A228118P25	VY2-4290-10	M2-5251-02
VY2-4293-11	84A228118P26	VY2-4290-11	M2-5252-02
VY2-4293-12	84A228118P27	VY2-4290-12	M2-5253-02
VY2-4293-13	84A228118ABP109	VY2-4290-13	M2-5273-02

**CONTROLLED PROCESSING PER PWI 04.01.03
NO MODIFICATIONS PERMITTED WITHOUT
AUTHORIZATION BY THE QUALITY ENGINEER.**

Q.E. J. STANDARD 15SEP17

NOTES:

- MATERIAL: 304 STAINLESS STEEL
- ETCH NUMBER FROM CHART APPROXIMATELY AS SHOWN.

NOTICE
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UNLESS OTHERWISE SPECIFIED	
93 Ra FINISH ALL OVER	DIMENSIONS ARE IN INCHES
\int - SMOOTH FINISH FOR APPEARANCE ONLY	
RUNOUT BETWEEN COAXIAL DIAMETERS NOT TO EXCEED .005 FULL INDICATOR MOVEMENT	INTERPRET DIM AND TOL PER ASME Y14.5-2009
BREAK ALL SHARP EDGES .010 MAX ALL MACHINED INSIDE CORNERS R .010 MAX	THIRD ANGLE PROJECTION
\ddagger - RADIUS OR CHAMFER ACCEPTABLE	

ITEM	PART NUMBER	DESCRIPTION	QTY
DRAWN	R. STRANG 12OCT16	G. W. LISK CO., INC. CLIFTON SPRINGS, NEW YORK	
CHECK	S. CLAPHAM 21OCT16		
ENGINEER	S. CLAPHAM 21OCT16		
NEXT ASSY	SEE CHART		
JOB NO	SEE CHART	ID TAG	
		SIZE B	REV B
		CAGE CODE 81983	
		DWG NO. VY2-4293	
		DO NOT SCALE	
		3.000	
		WEIGHT	
		SHEET 1 OF 1	