

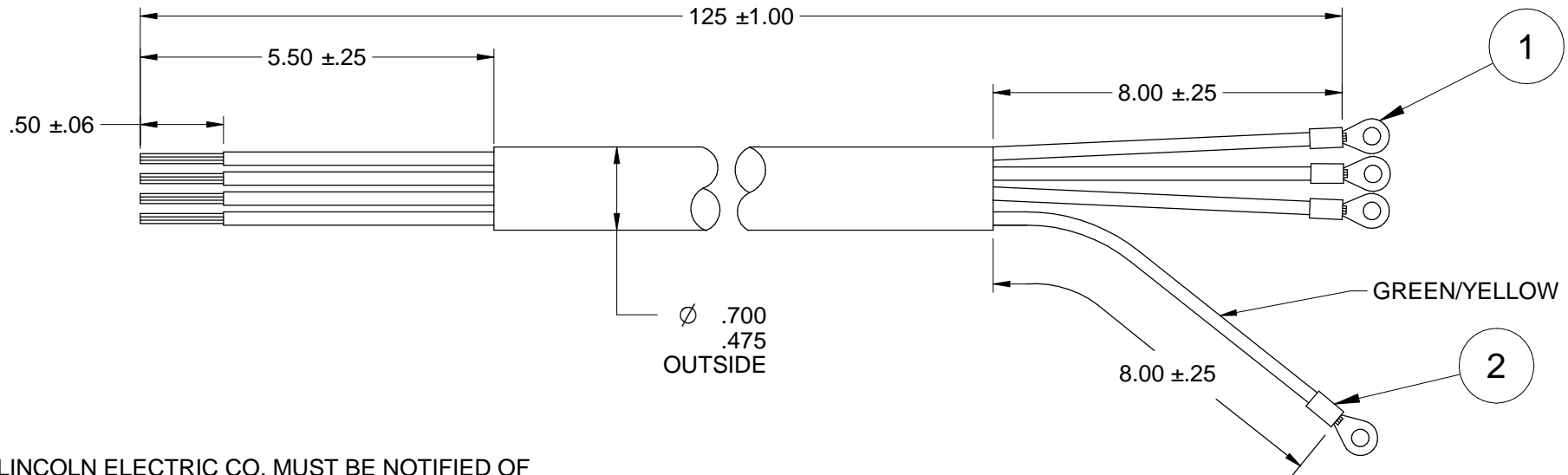
S24992-10

ENGINEERING CONTROLLED
MANUFACTURER: Yes

CHANGE DETAIL: ADDED ENGINEERING CONTROL.

CORDAGE TYPE: H07 RN-F 4 G 6
CURRENT/VOLTAGE RATING: 68A/600V AC.
CONDUCTORS: 6mm²
84 STRANDS/CONDUCTOR (28 GA STRANDS)
JACKET COLOR TO BE BLACK
LEAD COLORS: GREEN / YELLOW, BROWN,
BLACK & GRAY.

ITEM	DESCRIPTION	QTY
1	INSULATED RING TERMINAL FOR 1/4" STUD	3
2	INSULATED RING TERMINAL FOR #10 STUD	1



THE LINCOLN ELECTRIC CO. MUST BE NOTIFIED OF ANY DESIGN CHANGES WHICH WOULD AFFECT THE PERFORMANCE OF LINCOLN ELECTRIC CO. INSTALLATION. IN THE EVENT OF ANY REVISIONS, THE VENDOR IS TO OBTAIN WRITTEN APPROVAL FROM THE LINCOLN ELECTRIC CO. PRIOR TO SHIPMENT.

FAILURE TO COMPLY MAY BECOME GROUNDS FOR REJECTION OF THE SHIPMENT.

PREPARE LEAD ENDS AS SHOWN OR NOTED.

THE OPERATIONS OF CRIMPING AND/OR INSULATION STRIPPING MUST NOT SEVER MORE THAN A TOTAL OF 7.5% OF THE WIRE STRANDS.

THIS PART MUST BE RoHS COMPLIANT PER E4253.

PROPRIETARY & CONFIDENTIAL. THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OWNED BY LINCOLN GLOBAL, INC. AND MAY NOT BE DUPLICATED, COMMUNICATED TO OTHER PARTIES OR USED FOR ANY PURPOSE WITHOUT THE EXPRESS WRITTEN PERMISSION OF LINCOLN GLOBAL, INC.

MANUFACTURING TOLERANCE PER E2056
UNLESS OTHERWISE SPECIFIED TOLERANCE:
ON 2 PLACE DECIMALS IS ± .02 in. (± 0.5 mm)
ON 3 PLACE DECIMALS IS ± .002 in. (± 0.05 mm)
ON ALL ANGLES IS ± .5 OF A DEGREE
MATERIAL TOLERANCE ("t") TO AGREE
WITH PUBLISHED STANDARDS.

CONTROL: CLEVELAND
DRAWN BY: trmiller
ENGINEER: O'CONNOR
APPROVED: BS

SCALE: NONE
IF PRINTED @ A4 SIZE
UNITS: INCH

EQUIPMENT TYPE: FLEXTEC 350 CE FILTER KIT
SUBJECT: INPUT LEAD ASSEMBLY
MATERIAL DISPOSITION: SCRAP
APPROVAL DATE: 5/3/2017
PROJECT NUMBER: 5056381-H
REFERENCE: S24992-7

PAGE 1 OF 1
DOCUMENT NUMBER: S24992-10
DOCUMENT REVISION: A.09

DO NOT SCALE THIS DRAWING

SOLID EDGE