

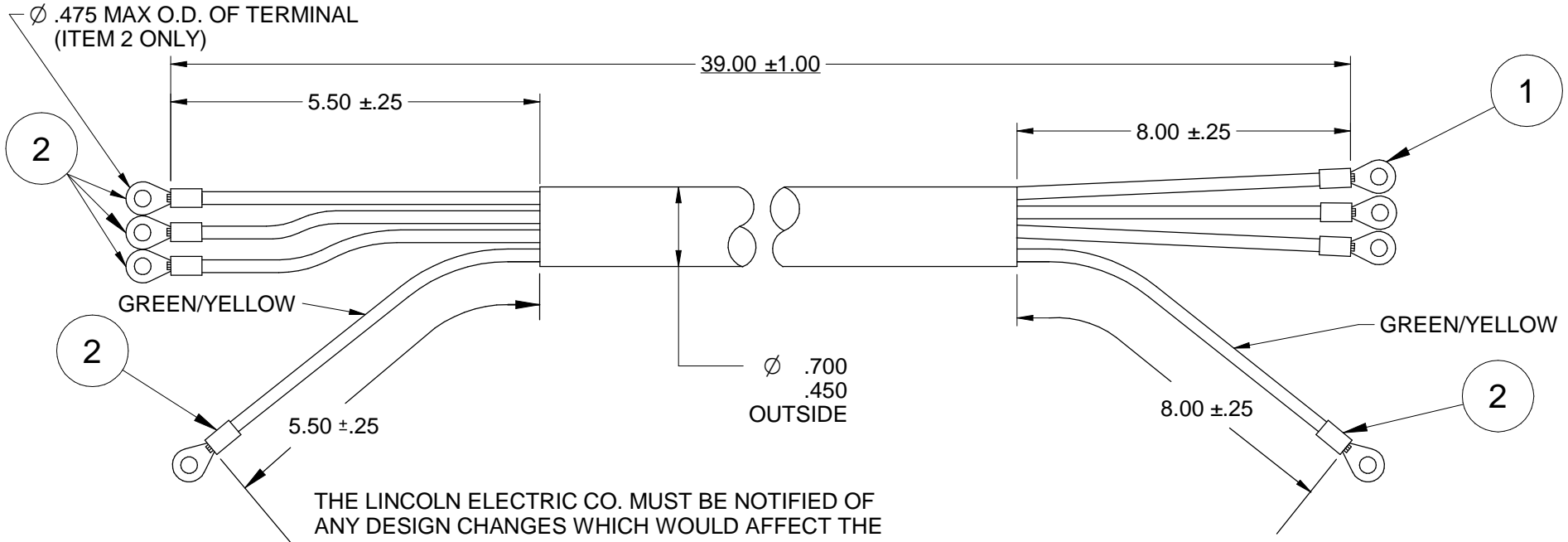
S24992-11

ENGINEERING CONTROLLED
MANUFACTURER: Yes

CHANGE DETAIL: RELEASED A.10 FROM X.

ITEM	DESCRIPTION	QTY
1	INSULATED RING TERMINAL FOR 1/4" STUD	3
2	INSULATED RING TERMINAL FOR #10 STUD	5

CORDAGE TYPE: H07 RN-F 4 G 6
CURRENT/VOLTAGE RATING: 68A/600V AC.
CONDUCTORS: 6mm²
84 STRANDS/CONDUCTOR (28GA STRANDS)
JACKET COLOR TO BE BLACK
LEAD COLORS: GREEN / YELLOW, BROWN,
BLACK & GRAY.



THE LINCOLN ELECTRIC CO. MUST BE NOTIFIED OF ANY DESIGN CHANGES WHICH WOULD AFFECT THE PERFORMANCE OF LINCOLN ELECTRIC CO. INSTALLATION. IN THE EVENT OF ANY REVISIONS, THE VENDOR IS TO OBTAIN WRITTEN APPROVAL FROM THE LINCOLN ELECTRIC CO. PRIOR TO SHIPMENT.

FAILURE TO COMPLY MAY BECOME GROUNDS FOR REJECTION OF THE SHIPMENT.

PREPARE LEAD ENDS AS SHOWN OR NOTED.

THE OPERATIONS OF CRIMPING AND/OR INSULATION STRIPPING MUST NOT SEVER MORE THAN A TOTAL OF 7.5% OF THE WIRE STRANDS.

THIS PART MUST BE RoHS COMPLIANT PER E4253.

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MANUFACTURING TOLERANCE PER E2056
UNLESS OTHERWISE SPECIFIED TOLERANCE:
ON 2 PLACE DECIMALS IS ± .02 in. (± 0.5 mm)
ON 3 PLACE DECIMALS IS ± .002 in. (± 0.05 mm)
ON ALL ANGLES IS ± .5 OF A DEGREE
MATERIAL TOLERANCE ("t") TO AGREE
WITH PUBLISHED STANDARDS.

CONTROL: CLEVELAND
DRAWN BY: epucci
ENGINEER: O'CONNOR
APPROVED: BS

SCALE: NONE
IF PRINTED @ A4 SIZE
UNITS: INCH

EQUIPMENT TYPE: FLEXTec 350 CE FILTER KIT
SUBJECT: OUTPUT LEAD ASSEMBLY

MATERIAL DISPOSITION: UF
APPROVAL DATE: 9/22/2017

PROJECT NUMBER: CRM50109-J

REFERENCE: S24992-7

PAGE 1 OF 1

DOCUMENT NUMBER: S24992-11

DOCUMENT REVISION: A

DO NOT SCALE THIS DRAWING