

SPECIFICATION FOR W1267 MULTI-CONDUCTOR CABLE

APPLICATION IS PRIMARILY FOR THE INTERCONNECTION OF ELECTRONIC EQUIPMENT, INCLUDING PROXIMITY SWITCHES, CONNECTORS, AND TIMERS. WIRE COULD ALSO BE USED FOR REMOTE CONTROL AND INSTRUMENTATION, ETC.

- 1. CONDUCTORS MUST MEET THE FOLLOWING CRITERIA:
 - a. 18 AWG
 - b. 16/30 STRANDING
 - c. BARE COPPER CONDUCTORS
 - d. COLOR CODE IS TO BE BROWN AND BLUE
 - e. CONDUCTOR INSULATION IS TO BE PVC
 - f. INSULATED CONDUCTORS ARE TO BE CABLED AND TWISTED
- 2. OUTSIDE JACKET MUST MEET THE FOLLOWING CRITERIA:
 - a. JACKET MATERIAL TO BE BLACK PVC
 - b. WIRE OUTSIDE DIAMETER IS CRITICAL: 0.190", +/-.005". THIS DIMENSION IS EXTREMELY CRITICAL! WIRE CANNOT BE ACCEPTED THAT IS OUTSIDE THIS DIMENSION.
 - c. JACKET IS TO BE PRESSURE EXTRUDED. THE JACKET SHOULD BE FLOODED AROUND THE INSULATORS. THE OUTSIDE JACKET MUST BE ROUND.
 - d. WIRE MUST BE FREE STRIPPING. THIS IS TO SAY THE INSULATOR IS EASY TO REMOVE FROM THE CONDUCTOR AND THE JACKET IS EASY TO REMOVE FROM THE INSULATORS.
 - e. THE RELEASE AGENT IS TO BE TALC. NO TISSUE IS TO BE USED IN THE PRODUCTION OF THIS WIRE.
 - f. THE FLEXIBILITY OF THIS WIRE IS IMPORTANT TO THE SPECIFIC USER'S REQUIREMENTS. THE BENDING RADIUS SHOULD BE 8 TIMES <u>OR LESS</u> THE CABLE OUTSIDE DIAMETER. THIS RESULTS IN A BENDING RADIUS OF 2.2 INCHES OR LESS. THE MORE FLEXIBLE THE BETTER.
 - g. WIRE MUST BE RATED FOR 300 VOLTS AND TEMPERATURE RANGE -20 TO +80 DEGEES CENTIGRADE
- 3. . WIRE MUST BE PRINTED IN WHITE INK WITH THE FOLLOWING MARKINGS & APPROVALS:
 - a. W1267
 - b. 18/2
 - c. PVC
 - d. 300 VOLTS
 - e. 80 DEGREES CENTIGRADE
 - f. U.L. VW-1 AWM 2464 or 2095
 - q. CSA AWM I/II A
- 4. SPOOL SPECIFICATIONS
 - a. REEL MUST BE NO MORE THEN 1000 FEET.
 - b. REEL CENTER HOLE CAN BE ANY OF THE FOLLOWING I.D. 3/4", 1 1/4" & 1 1/2".
 - c. REEL WEIGHT MUST NOT EXCEED 50 POUNDS.
 - d. REEL WIDTH MUST NOT EXCEED 12 INCHES.
 - e. REEL DIAMETER MUST NOT EXCEED 20 INCHES.
 - f. REEL MUST BE LABELED WITH AUTHORIZED UL & CSA FOR RE-SPOOLING.
- 5. A CERTIFICATE STATING CONFORMANCE WITH OUR SPECIFICATIONS AND THE DATE OF MANUFACTURE NEEDS TO BE SUPPLIED WITH EVERY ORDER OF THIS WIRE.

| REV | Date | Initial | Description of Change |
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| 01 | 10/25/17 | FEB | Added AWM style 2095 as a alternate |
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