



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	ADDED: VY2-4293-7 THROUGH VY2-4293-12, CLEANED UP DIMENSIONS	29JUN17	J. TRICKEY
	J.MILLIMAN 16JUN17 5 P.A.D.   U   FINAL   U   NEXT HLA   U   PART NUMBER   U		
B	ADDED VY2-4293-13	11SEP17	J. TRICKEY
	J.MILLIMAN 08SEP17 4 P.A.D.   U   FINAL   U   NEXT HLA   U   PART NUMBER   U		

PART #	G.E. PART #	NEXT ASSY	USED ON
VY2-4293-1	84A228118ABP103	VY2-4290-1	M2-5101-02
VY2-4293-2	84A228118ABP104	VY2-4290-2	M2-5102-02
VY2-4293-3	84A228118ABP105	VY2-4290-3	M2-5103-02
VY2-4293-4	84A228118P21	VY2-4290-4	M2-5098-02
VY2-4293-5	84A228118P22	VY2-4290-5	M2-5099-02
VY2-4293-6	84A228118P24	VY2-4290-6	M2-5100-02
VY2-4293-7	84A228118ABP106	VY2-4290-7	M2-5101-02
VY2-4293-8	84A228118ABP107	VY2-4290-8	M2-5102-02
VY2-4293-9	84A228118ABP108	VY2-4290-9	M2-5103-02
VY2-4293-10	84A228118P25	VY2-4290-10	M2-5251-02
VY2-4293-11	84A228118P26	VY2-4290-11	M2-5252-02
VY2-4293-12	84A228118P27	VY2-4290-12	M2-5253-02
VY2-4293-13	84A228118ABP109	VY2-4290-13	M2-5273-02

**CONTROLLED PROCESSING PER PWI 04.01.03  
NO MODIFICATIONS PERMITTED WITHOUT  
AUTHORIZATION BY THE QUALITY ENGINEER.**

Q.E. J. STANDARD 15SEP17

NOTES:

- MATERIAL: 304 STAINLESS STEEL
- ETCH NUMBER FROM CHART APPROXIMATELY AS SHOWN.

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UNLESS OTHERWISE SPECIFIED	
93 Ra FINISH ALL OVER	DIMENSIONS ARE IN INCHES
$\int$ - SMOOTH FINISH FOR APPEARANCE ONLY	
RUNOUT BETWEEN COAXIAL DIAMETERS NOT TO EXCEED .005 FULL INDICATOR MOVEMENT	INTERPRET DIM AND TOL PER ASME Y14.5-2009
BREAK ALL SHARP EDGES .010 MAX ALL MACHINED INSIDE CORNERS R .010 MAX	THIRD ANGLE PROJECTION
$\ddagger$ - RADIUS OR CHAMFER ACCEPTABLE	

ITEM	PART NUMBER	DESCRIPTION	QTY
DRAWN	R. STRANG 12OCT16	<b>G. W. LISK CO., INC.</b> CLIFTON SPRINGS, NEW YORK	
CHECK	S. CLAPHAM 21OCT16		
ENGINEER	S. CLAPHAM 21OCT16		
NEXT ASSY	SEE CHART		
JOB NO	SEE CHART		
		<b>ID TAG</b>	
SIZE	CAGE CODE	DWG NO.	REV
<b>B</b>	<b>81983</b>	<b>VY2-4293</b>	<b>B</b>
DO NOT SCALE	3.000	WEIGHT	SHEET 1 OF 1