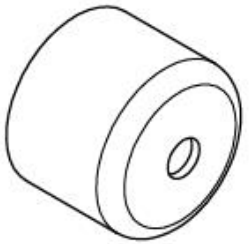
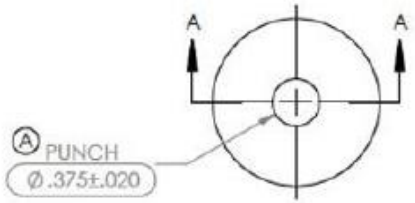
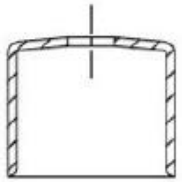


BASE PART:	Part Number	Part Description
	A670A11A	VC-1187-16





SECTION A-A

= CONTROL DIMENSION

Secondary Tolerance and Specifications Unless Otherwise Stated: 1) Flash = .032" max., cut length ±.062". 2) Tolerance on punched hole diameter = less than 1" ±.020", 1-2" ±.030", 2-3" ±.040". 3) Slight lip may remain after end wall removed. 4) Slight lip may remain after flange removal. 5) Strings may remain on drilled holes. 6) Cross-cut .093" pilot hole is standard. 7) Hole location is ±.062" from centerline specification. Thin connecting membrane may remain on slit segments. (Cross-cuts specified without pilot may result in poor blade penetration.) ±.010" PER INCH ON .000 DECIMAL, MIN ±.010" - ±.020" PER INCH ON .00 DECIMAL, MIN ±.020" - ±.030" PER INCH ON .0 DECIMAL, MIN ±.030".

Secondary Operations Description:
PUNCH Ø .375" HOLE THRU END WALL AS SHOWN.
Ⓐ

Item No.	9901----	Mat'l:	PVC
Part Desc:	PUN-VC-1187-16	Color:	BLK100

LET	DATE	CHANGE	BY
A	12/20/17	Ø .375 w/ Ø .313.	CMS

DR: CMS DATE: 11/16/17 CK: CMS SCALE:

APPROVAL *Please review this drawing, check the appropriate box, then sign and return one copy to Caplugs.*

☐ APPROVED AS SUBMITTED. ☐ APPROVED AS MARKED.

☐ NO APPROVAL REQUIRED. (INTERNAL USE ONLY)

Name: **Date:** / /

caplugs

SALES CONTACT: Jim Pernick

CUSTOMER: **Hi Lex**

DWG NO: **SEC-10547**

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REVISIONS

REV	DOC	DESCRIPTION	DATE	DWN	CHK	APP

STANDARD SPECS M-115	THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SHALL NOT BE USED, REPRODUCED, OR ANY OF ITS CONTENTS DISCLOSED IN WHOLE OR PART WITHOUT THE PRIOR WRITTEN CONSENT OF THE HI-LEX AMERICA, INC.	REF. DWG. -	RELEASE DOCUMENT NUMBER PER C0351
3RD ANGLE PROJECTION		WT/VOL (7.3 g) / DATE DRAWN 12/21/2017 / PAGE NO. 1 /1 / DO NOT SCALE	DRAWING B SIZE
		DRAWN GPH / CHECKED SD / APPROVED Nakao / SCALE 1:1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		CUSTOMER & MODEL FCA DS/DT/DJ MPR	CUST. REV. No. -
TOLERANCE: 1 PL. DEC. ± 2 PL. DEC. ± ANGLES ± CHFR & RADII	REMOVE ALL BURRS, SHARP EDGES & FLASH. DIM'S AFTER PLATING. MACHINE SURFACES Ra 1.6 THREAD LG = FULL THDS	CUSTOMER PART NUMBER -	
CUST. DRAWING No. -		TITLE: COVER	
		PART NUMBER AX99140P0 0	

NOTES:
1. CAPLUGS PART No.: A670A11A, PUN-VC-1187-16
2. MATERIAL: PVC, BLK100