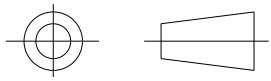


DRAWING No.
152287

SHT. 1
OF
1 SHTS.

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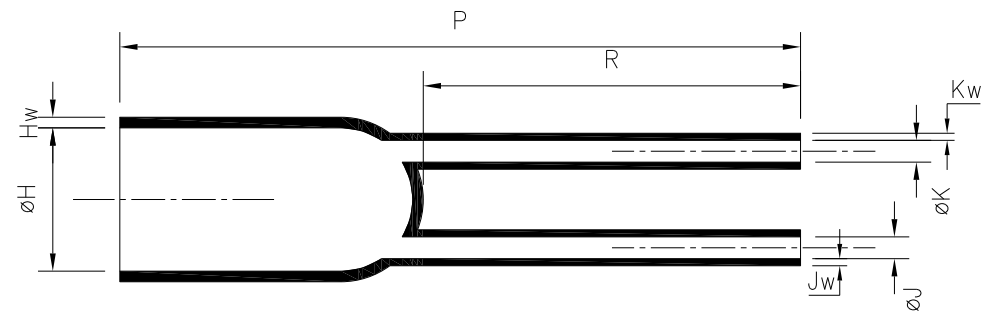
THIRD ANGLE PROJECTION



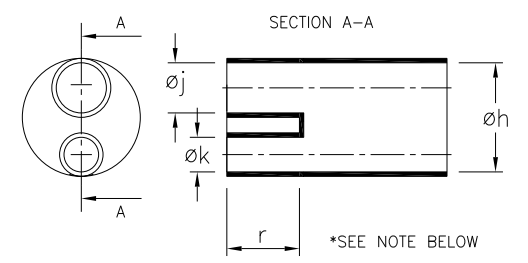
BS 8888

DO NOT SCALE
IF IN DOUBT ASK

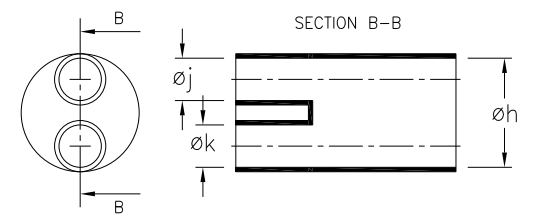
Q.A.	H/S SETT
H/S Q.A.	REL. INSP.
H/S PROD	EXT.ISS.CODE



220-3 EXPANDED (AS SUPPLIED)



220-1 & -2 EXPANDED (AS SUPPLIED)



PART No.	EXPANDED DIMENSIONS				RECOVERED DIMENSIONS							
	øh	øj	øk	r	H	J	K	P	R	Hw	Jw	Kw
	MIN	MIN	MIN	±5%	MAX	MAX	MAX	±10%	±10%	±20%	±20%	±20%
220-1	50.0 (1.97)	23.0 (0.91)	23.0 (0.91)	-	28.0 (1.10)	8.0 (0.32)	8.0 (0.32)	175.0 (6.89)	100.0 (3.94)	2.5 (0.10)	2.0 (0.08)	2.0 (0.08)
220-2	63.0 (2.48)	32.0 (1.26)	32.0 (1.26)	-	28.0 (1.10)	8.0 (0.32)	8.0 (0.32)	150.0 (5.91)	75.0 (2.95)	2.5 (0.10)	2.0 (0.08)	2.0 (0.08)
220-3*	35.56 (1.40)	22.86 (0.90)	12.45 (0.45)	38.1 (1.50)	28.0 (1.10)	8.0 (0.32)	8.0 (0.32)	127.0 (5.00)	50.8 (2.00)	2.5 (0.10)	2.0 (0.08)	2.0 (0.08)

*EXPANSION NOTES:
-LEGS TO BE EXPANDED USING 1 X 12.5MM MANDREL & 1 X 23MM MANDREL.
- USE 223-2 EXPANSION SEGMENTS

2	P1456	CB	01/05/14
1	P1455	CB	22/04/14
ISSUE	NOTE No.	DRAWN	DATE

HellermannTyton
William Prance Road,
Plymouth International Med. & Tech. Park,
Plymouth, PL6 5WR
Tel ++44 (0) 1752 701261
Fax ++44 (0) 1752 790058

NAME	CB	SCALE	NTS	ADHESIVE	A3 ORIGINAL SHEET SIZE 420mm x 297mm	SHT. 1 OF 1 SHTS.
DATE	22/04/14	DIMS IN	mm (in)			
TITLE	2 WAY OUTLET			PART No.	DRAWING No.	
				220	152287	