



SECTION A-A

NOTES:

- MATERIAL: ASTM D2000 M2GE603 A19 B37 EA14 E016 Z1 (SILICONE)  
 Z1: OIL RESISTANCE TEST:  
 TEST WITH SILICONE GREASE (TSG 3255 & TSG 3256)  
 CONDITION: 70 HOURS AT 200°C  
 REQUIREMENTS: TENSILE STRENGTH CHANGE: -25% MAX  
 ELONGATION CHANGE: -50% MAX  
 BRITTLENESS TEMPERATURE: -40°C

REVISIONS

REV	DOC	DESCRIPTION	DATE	DWN	CHK	APP

STANDARD SPECS <b>M-115</b>	THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SHALL NOT BE USED, REPRODUCED, OR ANY OF ITS CONTENTS DISCLOSED IN WHOLE OR PART WITHOUT THE PRIOR WRITTEN CONSENT OF THE HI-LEX AMERICA, INC.	REF. DWG. <b>AK69029R</b>	RELEASE DOCUMENT NUMBER <b>PER C0229</b>					
3RD ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCE: 1 PL. DEC. ± 2 PL. DEC. ± ANGLES ± CHFR & RADII	REMOVE ALL BURRS, SHARP EDGES & FLASH. DIM'S AFTER PLATING. MACHINE SURFACES, Ra 1.6 THREAD LG = FULL THDS	<b>HI-LEX</b> AMERICA, INC. BATTLE CREEK, MICHIGAN 49015		WT/VOL (0.5 g)	DATE DRAWN 9/21/2017	PAGE NO. 1/1	DO NOT SCALE	DRAWING <b>A</b> SIZE
		DRAWN <b>GPH</b>	CHECKED <b>DG</b>	APPROVED <i>W.A.</i>	SCALE 2:1	CUSTOMER & MODEL <b>FCA '19 DT</b>		CUST. REV. No. -
CUST. DRAWING No. -		CUSTOMER PART NUMBER -		TITLE: <b>O-RING</b>		PART NUMBER <b>AK99003R0 0</b>		