

ALL MATERIALS TO BE ROHS COMPLIANT

TWISTED TRIAD IN FOIL:

3 CONDUCTORS- 24 AWG (19X36) TINNED COPPER
 INSULATION- TPE OR ETFE, 80° C, 300V MINIMUM
 COLOR CODE- BLACK, WHITE, GREEN
 DRAIN WIRE- 24 AWG (19X36) TINNED COPPER
 FILLER - FIBRILLATED POLYPROPYLENE (IF USED)
 FOIL TAPE OVER 3 CONDUCTORS AND DRAIN, ALUMINUM IN

OUTSIDE OF FOIL:

4 CONDUCTORS- 24 AWG (19X36) TINNED COPPER
 INSULATION- TPE OR ETFE, 80° C, 300V MINIMUM
 COLOR CODE- BROWN, RED, ORANGE, YELLOW
 FILLER - FIBRILLATED POLYPROPYLENE (IF USED)

CLEAR TAPE OVER CORE

TINNED COPPER 36AWG BASKET WEAVE BRAID OVER ALL

Nominal braid shield coverage 95%
 Vendor will submit braid design (D,P,N,C)
 for approval prior to manufacture.

CLEAR TAPE OVER BRAID

OUTER JACKET MATERIAL- ESTANE 58202 MATTE PUR
 RED PANTONE 193C OR EQUIVALENT

OUTER JACKET THICKNESS- 0.030 NOMINAL/ 0.020 MINIMUM

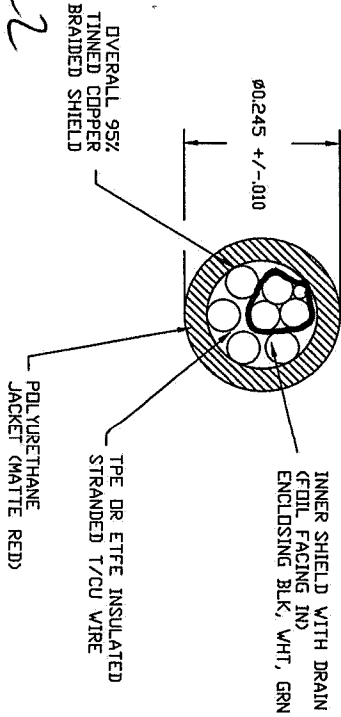
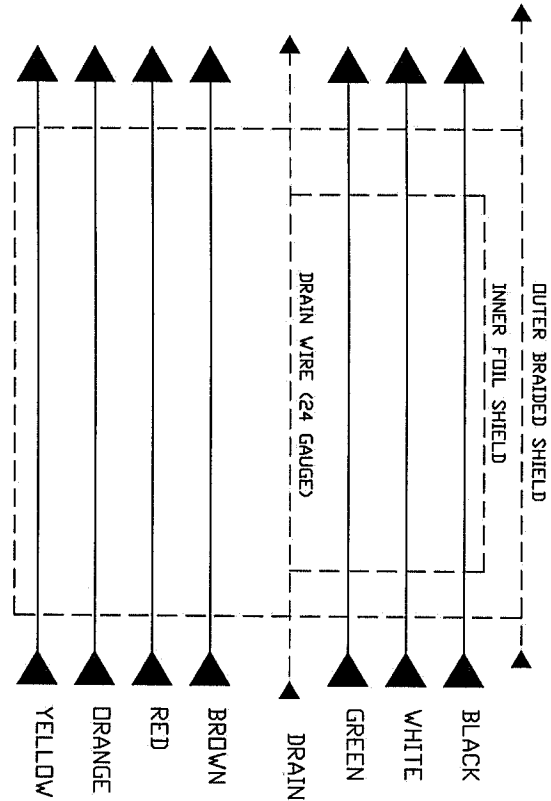
OVERALL CABLE DIAMETER- 0.235" MINIMUM
 0.255" MAXIMUM

SPOOL SIZE- NOT TO EXCEED 10" HEIGHT X 17" DIAMETER

JACKET PRINTING IN WHITE, 0.12" CHARACTER HEIGHT:

AccretechsBS.com CA-8008

Spw 4/12/09/2002



GENERAL DRAWING NOTES: u.o.s.

- BREAK ALL CORNERS 0.030 RADIUS OR CHAMFER
- MACHINE ALL FILLETS 0.030 RADIUS
- ALL DIAMETERS CONCENTRIC -A- .005 TIR
- TURNED SURFACE FINISHES 63 RMS OR BETTER
- DRILLED OR BROACHED DETAILS 125 RMS OR BETTER
- DIM AND TOL SHALL BE HELD AFTER PLATING
- STAMP PART & WORK NUMBERS AS SHOWN
- DO NOT USE DWG. IF MANUFACTURING HOLD IS INITIALED

ACCRETECH SBS INC.

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REV.#	DATE	INITIALS	NOTE
12	01-26-22	SPW	ETFE AS ALTERNATE FOR TPE TITLE BLOCK TO ASBS
11	07-22-21	WWK	JACKET PRINTING AccretechsBS.com
10	09-27-19	WWK	JACKET COLOR TO RED PANTONE 193C
9	08-01-19	WWK	JACKET COLOR TO RED PANTONE 485C
8	08-30-16	RWP	JACKET COLOR TO RED

TOLERANCES: UNLESS OTHERWISE SPECIFIED	
X.XX = +/- 0.010	[X.XX] = +/- [0.05]
X.XXX = +/- 0.005	[X.X] = +/- [0.1]
ANGLES = +/- 1.0 DEG	[X] = +/- [0.3]
SCALE: NONE	MATERIAL: MANUFACTURED

PART: BALANCE HEAD CABLE WIRE

NUMBER: CA-8008

FILE: CA-8008 REV03.DWG SHEET: 1 / 1

DATE: 04-22-05

DRAWN BY: RWP

MANF. HOLD:

HOLD DATE:

Do Not Scale Drawing