

SUGGESTED CLEARANCE HOLE
FOR NON-THREADED MOUNTING

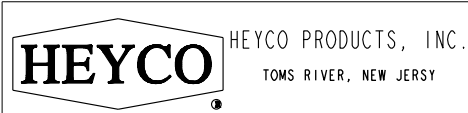
| PART NUMBER & DESCRIPTION | DIMENSION "A" CLEARANCE HOLE SIZE | DIMENSION "B" MAX O.A. HEIGHT | DIMENSION "C" THREAD LENGTH | DIMENSION "D" HEX. WIDTH | DIMENSION "E" WRENCHING FLATS ⁽⁶⁾ |
|---|--|----------------------------------|---|-------------------------------|---|
| 8638 HFC 1-1/4 BLACK 8639 HFC 1-1/4 GRAY | ⁽³⁾ $\varnothing 1.734^{+.010}_{-.000}$ (44,0mm) | 1.38 (35,1mm) | ⁽³⁾ .69 (17,5mm) | .25 (6,4mm) | 2.15 ± .035 (54,6mm) |
| 8640 HFC 1-1/2 BLACK 8641 HFC 1-1/2 GRAY | ⁽³⁾ $\varnothing 1.984^{+.010}_{-.000}$ (50,4mm) | 1.50 (38,1mm) | ⁽³⁾ ⁽⁵⁾ .78 (19,8mm) | ⁽³⁾ .28 (7,1mm) | ⁽⁴⁾ 2.40 ± .035 (61,0mm) |
| 8642 HFC 2 BLACK 8643 HFC 2 GRAY | ⁽³⁾ $\varnothing 2.469^{+.010}_{-.000}$ (62,7mm) | 1.75 (44,5mm) | ⁽³⁾ .85 (21,6mm) | .31 (7,9mm) | ⁽³⁾ 2.98 ± .035 (75,6mm) |

NOTE:
DIMENSIONS IN PARENTHESIS ARE APPROXIMATE
METRIC CONVERSIONS ROUNDED OFF TO ONE PLACE
AND THE GENERAL TOLERANCES DO NOT APPLY.

TOLERANCE UNLESS OTHERWISE SPECIFIED: .XX± 0.015 .XXX± 0.005 ANGULAR± 2°

MATERIAL: NYLON 6/6

⁽²⁾



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DESCRIPTION:

CUSTOMER DRAWING FOR
HEYCO-FLEX
STRAIGHT NPT FITTINGS
LARGE SIZES

8638-8643

PART No.

REV.: 6