



SUGGESTED CLEARANCE HOLE
FOR NON-THREADED MOUNTING

PART NUMBER & DESCRIPTION	DIMENSION "A" CLEARANCE HOLE SIZE	DIMENSION "B" MAX. O.A. HEIGHT	DIMENSION "C" MAX. O.A. LENGTH	DIMENSION "D" THREAD LENGTH
8652 BLACK HFC 1-1/4-90R BLACK 8653 GRAY HFC 1-1/4-90R GRAY	① $\varnothing 1.734 \begin{matrix} +.010 \\ -.000 \end{matrix}$ (44,0mm)	① 3.95 (100,3mm)	4.58 (116,3mm)	① .71 (18,0mm)
8654 BLACK HFC 1-1/2-90R BLACK 8655 GRAY HFC 1-1/2-90R GRAY	① $\varnothing 1.984 \begin{matrix} +.010 \\ -.000 \end{matrix}$ (50,4mm)	4.46 (113,3mm)	4.90 (124,5mm)	② .82 (20,8mm)
8656 BLACK HFC 2-90R BLACK 8657 GRAY HFC 2-90R GRAY	① $\varnothing 2.469 \begin{matrix} +.010 \\ -.000 \end{matrix}$ (62,7mm)	① 4.90 (124,4mm)	5.50 (139,7mm)	.84 (21,3mm)

NOTE: DIMENSIONS IN PARENTHESSES ARE APPROXIMATE
METRIC CONVERSIONS ROUNDED OFF TO ONE
PLACE AND THE GENERAL TOLERANCE DO NOT APPLY.

TOLERANCE UNLESS OTHERWISE SPECIFIED: .XX± .015 .XXX± .005 ANGULAR± 2°

MATERIAL: NYLON 6/6



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DESCRIPTION:

CUSTOMER DRAWING FOR
HEYCO-FLEX
90 SWEEP NPT FITTINGS
LARGE SIZES

8652-8657

PART No.

REV.: 2