

General Attributes

Status: Released

Specification number	SAE-AMS-DTL-23053/18
Specification revision level	A
CSR number	6660A
CSR revision level	D
Owner	NAVY
CSR document part indicator	CSR document

CSR Document Text

CSR document text
 INSULATION SLEEVING
 AMS-DTL-23053/18-XXX-X
 CAGE/MFR-06090
 DATE OF MFG:
 EXPIRATION DATE: FIVE YEARS
 FROM D.O.M.

CORP.SPEC: RT-370, RT-375, REMTEK SCD
 Q.C.: DIMENSIONS, WORKMANSHIP, COLOR
 (RNF-150), COLOR CLARITY (RT-375)
 LONGITUDINAL CHANGE, CONCENTRIC-
 ITY, TENSILE STRENGTH, ULT.ELONG-
 ATION, LOW TEMP.FLEX, HEAT SHOCK,
 SECANT MODULUS AND FLAMMABILITY
 PER AMS-DTL-23053/18.
 : SHALL CERTIFY IN WRITING THAT THE
 SLEEVING AFTER STORAGE @ 18 TO 35
 DEG.C FOR FIVE YEARS SHALL CON-
 FORM TO THE DIMENSIONAL REQUIRE-
 MENTS SPECIFIED HEREIN AND IN THE
 CONTRACT OR P.O.

DIFFERENCES:
 WALL THICKNESS, (RNF-150)
 THEY SAY: WE SAY:
 -001 THRU .012/.008 .012/.007
 -005
 -006 THRU .015/.009 .015/.008
 -008
 -009 .020/.014 .020/.013
 -010 .022/.016 .022/.015

HEAT SHOCK, (RNF-150 & RT-375)
 THEY SAY: 4 HRS/275 DEG.C
 WE SAY: 4 HRS/250 DEG.C
 SECANT MODULUS, (RNF-150)
 THEY SAY: 25000 TO 125000
 WE SAY: 50000 MAX.

EXCEPTIONS:
 PACKAGING REQUIREMENT: WITH EXCEPTION
 TO PARAGRAPH 5.1.1.3 (UNIT PACKAGE)**

** THIS EXCEPTION APPLIES TO CUT PEICES
 OTHER THAN FOUR FOOT LENGTHS (MOD L)

Manufacturing Attributes

Shipping Instructions for generic customers

CSR number	MODEL
Certification type	Generic certification document
CSR document part indicator	Shipping instructions

Shipping Text

Certification Text

Rt-375= RT-375 Issue 4, RNF-150= RT-370 Issue 5. The sleeving, when stored at 18 to 35 deg. C for 5 years, shall conform to the dimensional requirements specified.

Label Information HEAT SHRINKABLE INSULATION SLEEVING

MIL-I-23053/18-XXX-*

CAGE/MFR-06090

DATE OF MANUFACTURE:

EXPIRATION DATE: 5 YEARS FROM

D.O.M.
