

## **150 FX** Cable

## ISO 6722-1 Class D Thick Wall-150°C-600V

**EXRAD 150 FX** ISO 6722-1 battery cable is designed specifically to handle the higher voltage and electrical currents required by today's hybrid and battery power vehicles. Our thin wall and high temperature insulations allow for lower weight and less space.

EXRAD FX ISO 6722-1 metric battery cables have an irradiated cross-linked polyolefin insulation able to withstand temperatures of  $240^{\circ}$ C and higher. The EXRAD high flex conductor and insulation are designed to be thinner and lighter than other high voltage cables. It is extremely flexible for easy routing in the tight confined areas of the car platform, yet tough enough to withstand the roughest environments. EXRAD FX can be routed through twists and turns where other cables can not. Save money and reduce weight by shortening the cable length.

The end result is the EXRAD FX wire is ideally suited to applications, especially conventional, hybrid and electric vehicles where a combination of flexibility, long life and performance is required.



|                |                     | Nom. Dia of |      | Insulation |       | Nom.  |      | Min. Bend |             | Finished | Conductor      |
|----------------|---------------------|-------------|------|------------|-------|-------|------|-----------|-------------|----------|----------------|
| Product Number | Standard Conductors | Condu       | ctor | Thick      | iness | 0     | C    | Radius    | s Non<br>ex | Weight   | Resistance     |
|                | Bare Copper**       | mm.         | in.  | mm.        | in.   | mm.   | in.  | mm.       | in.         | (kg/KM)  | Ωper KM $^{*}$ |
| EXRAD -FXI-6   | 6mm² (84/.30)       | 2.92        | .115 | 1.06       | .042  | 4.80  | .189 | 24        | 1.0         | 68       | 3.01           |
| EXRAD -FXI-10  | 10mm² (80/.40)      | 3.99        | .157 | 1.06       | .042  | 6.20  | .244 | 31        | 1.3         | 112      | 1.78           |
| EXRAD -FXI-12  | 12mm² (154/.32)     | 4.88        | .192 | 1.06       | .042  | 7.00  | .276 | 35        | 1.4         | 134      | 1.47           |
| EXRAD -FXI-16  | 16mm² (105/.46)     | 5.21        | .205 | 1.24       | .049  | 8.00  | .314 | 40        | 1.6         | 208      | 1.13           |
| EXRAD -FXI-20  | 20mm² (247/.32)     | 6.17        | .243 | 1.24       | .049  | 8.60  | .339 | 43        | 1.7         | 216      | 0.91           |
| EXRAD -FXI-25  | 25mm² (798/.20)     | 6.85        | .269 | 1.24       | .049  | 9.90  | .390 | 50        | 2.0         | 261      | 0.72           |
| EXRAD -FXI-35  | 35mm² (551/.28)     | 8.12        | .320 | 1.24       | .049  | 10.60 | .417 | 53        | 2.1         | 356      | 0.52           |
| EXRAD -FXI-40  | 40mm² (494/.32)     | 8.89        | .350 | 1.27       | .050  | 11.80 | .464 | 59        | 2.3         | 419      | 0.47           |
| EXRAD -FXI-50  | 50mm² (798/.28)     | 9.91        | .390 | 1.27       | .050  | 12.50 | .492 | 63        | 2.5         | 509      | 0.36           |
| EXRAD -FXI-70  | 70mm² (1140/.28)    | 11.83       | .466 | 1.40       | .055  | 14.50 | .571 | 87        | 3.4         | 711      | 0.26           |
| EXRAD -FXI-95  | 95mm² (1938/.25)    | 13.51       | .532 | 1.60       | .063  | 16.71 | .658 | 102       | 4.1         | 998      | 0.19           |
| EXRAD -FXI-120 | 120mm² (2442/.25)   | 14.78       | .582 | 1.90       | .075  | 18.70 | .736 | 112       | 4.5         | 1211     | 0.15           |

\*\* Other conductor stranding options as well as Tinned Copper conductors are available







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| Section                    | Description                      | Requirement                                 | Typical Results (70mm <sup>2</sup> Sample) |      |  |
|----------------------------|----------------------------------|---|--|------|--|
| 5.1 Outside Cable Diameter |                                  | 15.5 max.                                   | 14.47mm                                    | Pass |  |
| 5.2                        | Insulation Thickness             | 1.204mm min.                                | 1.22mm                                     | Pass |  |
| 5.3                        | Conductor Diameter               | 12.50mm max.                                | 12.09mm                                    | Pass |  |
| 5.4                        | Conductor Resistance             | 0.259mohms/m @20°C max.                     | 0.242 mohms/m                              | Pass |  |
| 5.5                        | Withstand Voltage                | 600V 5kV for 5 minutes                      | no dielectric breakdown                    | Pass |  |
| 5.6                        | Insulation Faults                | Sparktest @ 12.5kV                          | no faults                                  | Pass |  |
| 5.7                        | Insulation Volume Resistivity    | 10 <sup>9</sup> Ω/mm min.                   | 3.106 10 <sup>16</sup> Ω/mm                | Pass |  |
| 5.8                        | Pressure at High Temperature     | Under load @ 150°C no dieletric breakdown   | No breakdown                               | Pass |  |
| 5.9                        | Strip Force / Adhesion           | Per customer agreement                      | NA   | NA   |  |
| 5.10                       | Low Temperature Winding          | 3 tns 30kg- 40°C no breakdown               | no dielectric breakdown,                   | Pass |  |
| 5.11                       | Impact                           | 400gm @-40°C no breakdown                   | no breakdown,                              | Pass |  |
| 5.12.4.1                   | Sandpaper Abrasion               | NA  | NA   | Pass |  |
| 5.12.4.2                   | Scrape Abrasion                  | NA  | NA   | Pass |  |
| 5.13                       | Long-Term Heat Aging             | 150°C 3000 hours                            | no breakdown, no cracks                    | Pass |  |
| 5.15                       | Thermal Overload                 | 200°C 6 hours                               | no breakdown, no cracks,                   | Pass |  |
| 5.16                       | Shrinkage by heat                | 2mm max. 150°C                              | no shrinkage,                              | Pass |  |
| 5.17                       | Fluid Compatibility              | Gasoline 15% max.                           | 7.5%                                       | Pass |  |
|                            |                                  | Diesel Fuel 15% max.                        | 2.7%                                       | Pass |  |
|                            |                                  | Engine Oil 15% max.                         | 3.2%                                       | Pass |  |
|                            |                                  | Ethanol 15% max.                            | 4.7%                                       | Pass |  |
|                            |                                  | Power Steering 30% max                      | 4.1%                                       | Pass |  |
|                            |                                  | Automatic Transmission 25% max              | 3.2%                                       | Pass |  |
|                            |                                  | Engine Coolant 15% max                      | 0.4%                                       | Pass |  |
|                            |                                  | Battery Acid no breakdown                   | no breakdown,                              | Pass |  |
| 5.19                       | Ozone Resistance                 | 45°C 85% Relative Humidity, 70 hours, Ozone | no breakdown,                              | Pass |  |
|                            |                                  | 50 +/- 5 pphm                               |  |      |  |
|                            |                                  | 1kV 1 min. (no breakdown)                   |  |      |  |
| 5.20                       | Resistance to hot water          | not less than 10-5 ohm-mm                   | 1.82 x 10 <sup>13</sup> ohm-mm             | Pass |  |
| 5.21                       | Temperature and Humidity Cycling | 40 - 8 hours cycles -40°C and 125°C 80 -    | no dielectric breakdown, no                | Pass |  |
|                            |                                  | 100% relative humidity                      | cracking                                   |      |  |
| 5.22                       | Resistance to Flame              | 70 sec. max. 50mm unburned                  | 0-1 sec. after burn                        | Pass |  |

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