1. CONDUCTOR:

- 1.1 Size and Material: 10 37/26 AWG tin-plated copper wire (unilay construction).
- 1.2 O.D.: .1075" nom.

2. INSULATION:

- 2.1 Extruded ETFE (Dupont's Tefzel[®] 280 or Daikin's Neoflon[®] EP541), insulation must be smooth with no swirl.
- 2.2 Wall thickness: .0243" nom. (cannot be lower than .0225")
- 2.3 Marking on the insulation:
 - 2.3.1 Legend: X1 / S1
 - 2.3.2 Letter height (horizontal): 1/16" nom.
 - 2.3.3 Distance between each printed legend: 1 1/2" nom.
 - 2.3.4 Engraving type: line cut.
 - 2.3.5 Color: black.
 - 2.3.6 Ink type: Caloric Color (ETFE 2805) or CMR F2500001LT.
 - 2.3.7 Note: as per sample received
- $2.4 \ \ O.D.: \ .156" \pm .004"$
- 2.5 Color: gray.

3. PERFORMANCE:

- 3.1 Voltage rating: 1000 VAC R.M.S.
- 3.2 Temperature rating: 150°C (air) / 150°C (mineral oil).

CUSTOMER APPROVAL

Sign:			
Date:			

Engineering Change Notice No.				Done: Daniel Cusson							
1536	2098	3106					Daniel	Curson		I. Harbour	
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