



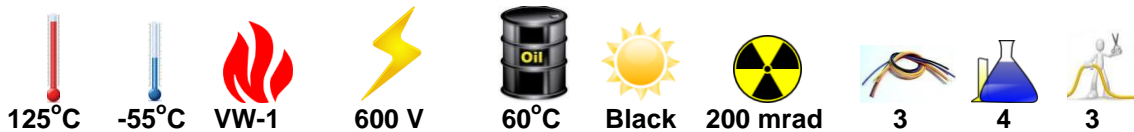
Irradiation Cross-Linked Polymeric Insulation

Exar[®] 150

UL 3271 125°C 600V

CSA AWM

Exar[®] 150 is the premium heat-defying cable in its class. Its irradiation cross-linked polymeric insulation possesses remarkable mechanical, flame resistance and electrical properties. It is compatible with many types of magnet wire and varnishes at bake temperatures up to 190°C Exar 150 processes extremely well on the latest high speed cut and strip machines. Processing costs are reduced by avoiding problems such as solder iron shrink-back, insulation creeping and poor abrasion resistance. This product has unusually high chemical resistance including many potting compounds, toners and solvents. Save money by avoiding costly scrap and rework.



Conductor Construction Tinned Copper	Nom. Dia of Conductor		Insulation Thickness		Nom. OD		Finished Weight (lbs/mft)	Ampacity
	in.	mm.	in.	mm.	in.	mm.		
22 (7/30)	.031	.79	.030	.76	.095	2.41	5.81	14
20 (7/28)	.038	.97	.030	.76	.103	2.61	7.85	18
18 19/.0092"	.045	1.14	.030	.76	.106	2.69	9.62	25
18 16/30)	.045	1.14	.030	.76	.105	2.67	9.52	25
16 (26/30)	.058	1.47	.030	.76	.122	3.09	13.3	31
14 (41/30)	.073	1.85	.030	.76	.136	3.45	19.0	46
12 (65/30)	.093	2.36	.030	.76	.150	3.81	27.1	60
10 (65/28)	.111	2.82	.030	.76	.172	4.37	40.5	80
8 (84/27)	.147	3.73	.045	1.14	.238	6.04	69.2	106
6 (84/25)	.183	4.65	.060	1.52	.305	7.75	111.5	155
4 (133/25)	.263	6.68	.060	1.52	.385	9.78	170.9	190
2 (259/26)	.323	8.20	.060	1.52	.445	11.30	254.5	255
1 (259/25)	.372	9.44	.060	1.52	.492	12.50	335.2	293
1/0 (259/24)	.424	10.77	.080	2.03	.588	14.99	421.0	339
2/0 (259/23)	.465	11.81	.080	2.03	.629	15.98	507.2	390
3/0 (259/22)	.520	13.21	.080	2.03	.684	17.37	627.2	451
4/0 (259/21)	.586	14.80	.080	2.03	.750	19.05	776.8	529



Manufacturing Locations:
Colchester, Vermont
El Paso, TX
Leeds, Massachusetts



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PROPERTIES	EXAR [®] 150
Approvals / Listings:	
UL	STYLE 3271
CSA	AWM 125°C 600V CL1251
Physical: *	
Temperature Rating	125 °C
Voltage Rating (Vrms)	600V
Flexibility - 7 days @ 180 °C	Passes
Cold Bend - 4h @ -65°C	Passes
Room Temperature UL Abrasion	2400 cycles
Shore "A" Hardness	95
Shore "D" Hardness	42
Bend Radius	3 X overall diameter
Tensile Strength: *	
Unaged	2000 PSI
Retention after 7 days @ 180 °C	Passes (100%)
Elongation: *	
Unaged	250%
Retention after 7 days @ 180 °C	95%
Flame Test: *	
UL VW-1	Passes
IEEE Std. 383-1974	Passes
Chemical Resistance	
Acetone	swell@23°C/24h
Acid – H2SO4 S.G. 1.260 5%	swell@23°C**
Engine Oil – ASTM D-471 IRM-902	swell@50°C**
Benzene	swell@23°C/24h
Epoxy	swell@23°C/24h
Gasoline – ASTM D-471 Fuel C	swell@23°C**
Methanol	swell@23°C**
Toluene	swell@23°C/24h
Xylene	swell@23°C/24h
Electrical: *	
Dielectric Constant	3.1
Dielectric breakdown strength (Vrms)	6,000
Oxygen Index:	24
Gamma Radiation Resistance – Total:	
Integral dose (Cobalt 60 @ a rate of less than 1 megarad/hr.)	200 megarads

* Properties are tested to UL 758 and UL 1581

** Percent swell SAE J-1128 TXL

We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of our products alone or in combination with other products. Users are advised to make their own tests to determine the safety and suitability of each such product combination for their own purpose. Unless otherwise agreed in writing, we sell the products without warranty, and buyers and users assume all responsibility and liability for loss and damage arising from the handling and use of our products whether used alone or in combination with other products

Sales Offices:

