



# SAE AS 22759 REFERENCE GUIDE

Style	AWG sizes	Conductor	Voltage	Temp °C	WC27500	Dielectric material
22759/5	24-4	SPC	600	200°	VA	Extruded Mineral filled PTFE
22759/6	24-4	NPC	600	260°	WA	Extruded Mineral filled PTFE
22759/7	24-4	SPC	600	200°	SA	Extruded Mineral filled PTFE
22759/8	24-4	NPC	600	260°	TA	Extruded Mineral filled PTFE
22759/9	28-12	SPC	1000	200°	LE	Extruded PTFE
22759/10	28-12	NPC	1000	260°	LH	Extruded PTFE
22759/11	28-8	SPC	600	200°	RC	Extruded PTFE
22759/12	28-8	NPC	600	260°	RE	Extruded PTFE
22759/20	28-20	SPA	1000	200°	TK	Extruded PTFE
22759/21	28-20	NPA	1000	260°	TL	Extruded PTFE
22759/22	28-20	SPA	600	200°	TM	Extruded PTFE
22759/23	28-20	NPA	600	260°	TN	Extruded PTFE
22759/16	24-2/0	TPC	600	150°	TE	Extruded ETFE
22759/17	26-20	SPA	600	150°	TF	Extruded ETFE
22759/18	26-10	TPC	600	150°	TG	Extruded ETFE
22759/19	26-20	SPA	600	150°	TH	Extruded ETFE

**\*Above constructions are those currently  
manufactured by Harbour Industries**

# SAE-AS22759 Mineral Filled PTFE

*Replaces MIL-W-22759/5, /6, /7, /8*

## Construction

Stranded silver or nickel plated conductor  
Extruded mineral filled Polytetrafluoroethylene (PTFE)

## Ratings/Approvals

Printed in accordance with SAE-AS22759  
600 Volts

	AS22759/5	AS22759/6	AS22759/7	AS22759/8
Temperature (° C)	200°C	260°C	200°C	260°C
Conductor Type	SPC	NPC	SPC	NPC
AWG/Stranding	Mils/OD lbs/mft	Mils/OD lbs/mft	Mils/OD lbs/mft	Mils/OD lbs/mft
24 19/36	26/.075" 7	26/.075" 7	19/.062" 4	19/.062" 4
22 19/34	28/.085" 8	28/.085" 8	22/.073" 6	22/.073" 6
20 19/32	29/.095" 10	29/.095" 10	22/.082" 8	22/.082" 8
18 19/30	31/.110" 14	31/.110" 14	22/.092" 11	22/.092" 11
16 19/29	36/.125" 18	36/.125" 18	24/.102" 14	24/.102" 14
14 19/27	38/.143" 25	38/.143" 25	23/.115" 19	23/.115" 19
12 19/25	38/.160" 33	38/.160" 33	24/.134" 28	24/.134" 28
10 37/26	35/.179" 42	35/.179" 42	25/.158" 40	25/.158" 40
8 133/29	40/.248" 81	40/.248" 81	30/.220" 71	25/.220" 71
6 133/27			30/.270" 108	30/.270" 108
4 133/25	42/.370" 180	42/.370" 180	35/.328" 169	35/.328" 169

	DC Resistance Ohms/mft	
AWG/Stranding		
Conductor Type	SPC	NPC
24 19/36	24.3	25.9
22 19/34	15.1	16.0
20 19/32	9.2	9.8
18 19/30	5.8	6.1
16 19/29	4.5	4.8
14 19/27	2.9	3.0
12 19/25	1.8	1.9
10 37/26	1.2	1.2
8 133/29		
6 133/27		

Additional constructions available - check with the factory for details  
All figures referenced are nominal

# SAE-AS22759 Extruded PTFE

*Replaces MIL-W-22759/9, /10, /11, /12*

## Construction

Stranded silver or nickel plated copper  
Extruded Polytetrafluoroethylene (PTFE)

## Ratings/Approvals

Printed in accordance with SAE-AS22759

	AS22759/9	AS22759/10	AS22759/11	AS22759/12
Voltage Rating	1000	1000	600	600
Temperature (° C)	200°C	260°C	200°C	260°C
Conductor Type	SPC	NPC	SPC	NPC
AWG/Stranding	Mils/OD lbs/mft	Mils/OD lbs/mft	Mils/OD lbs/mft	Mils/OD lbs/mft
28 7/36	14/.043" 2	14/.043" 2	9/.033" 2	9/.033" 2
26 19/38	15/.048" 3	14/.048" 3	10/.038" 2	10/.038" 2
24 19/36	15/.053" 4	14/.053" 4	10/.043" 3	10/.043" 3
22 19/34	15/.060" 5	15/.060" 5	9/.049" 4	9/.049" 4
20 19/32	15/.068" 7	15/.068" 7	10/.058" 6	10/.058" 6
18 19/30	15/.078" 9	15/.078" 9	10/.068" 8	10/.068" 8
16 19/29	15/.085" 11	15/.085" 10	10/.075" 10	10/.075" 10
14 19/27	16/.100" 17	16/.100" 17	11/.090" 15	11/.090" 15
12 19/25	17/.120" 24	17/.120" 24	13/.111" 23	13/.111" 23
10 37/26	-	-	15/.139" 35	15/.139" 35
8 133/29	-	-	19/.204" 66	19/.204" 66

	DC Resistance Ohms/mft	
AWG/Stranding		
Conductor Type	SPC	NPC
28 7/36	63.8	67.9
26 19/38	38.4	42.2
24 19/36	24.3	25.9
22 19/34	15.1	16.0
20 19/32	9.2	9.8
18 19/30	5.8	6.1
16 19/29	4.5	4.8
14 19/27	2.9	3.0
12 19/25	1.8	1.9
10 37/26	1.2	1.2
8 133/29	0.7	0.7

Additional constructions available - check with the factory for details  
All figures referenced are nominal

# SAE-AS22759 Extruded ETFE

*Replaces MIL-W-22759/16, /17, /18, /19*

## Construction

Stranded tin plated copper or silver plated high strength alloy  
Extruded ETFE

## Ratings/Approvals

Printed in accordance with SAE-AS22759  
150° C 600 Volts

	AS22759/16		AS22759/17		AS22759/18		AS22759/19	
Conductor Type	TPC		SPA		TPC		SPA	
AWG/Stranding	Mils/OD	lbs/mft	Mils/OD	lbs/mft	Mils/OD	lbs/mft	Mils/OD	lbs/mft
26 19/38	-		11/.040"	2	7/.032"	2	6/.032"	2
24 19/36	15/.053"	3	11/.045"	3	7/.036"	2	6/.036"	2
22 19/34	15/.060"	4	11/.052"	4	7/.043"	3	6/.043"	3
20 19/32	15/.068"	5	11/.060"	5	7/.051"	5	6/.051"	5
18 19/30	12/.071"	8	-		7/.061"	6	-	
16 19/29	13/.079"	10	-		9/.070"	8	-	
14 19/27	13/.093"	15	-		9/.085"	14	-	
12 37/28	14/.114"	22	-		11/.107"	21	-	
10 37/26	15/.139"	33	-		13/.134"	33	-	
8 133/29	18/.199"	62	-		-		-	
6 133/27	23/.250"	97	-		-		-	
4 133/25	27/.312"	150	-		-		-	
2 665/30	29/.388"	250	-		-		-	
1 817/30	31/.431"	300	-		-		-	
0 1045/30	32/.479"	370	-		-		-	
00 1330/30	44/.546"	480	-		-		-	

	DC Resistance Ohms/mft	
AWG/Stranding		
Conductor Type	TPC	SPA
26 19/38	41.3	44.8
24 19/36	26.2	28.4
22 19/34	16.2	17.5
20 19/32	9.9	10.7
18 19/30	6.2	-
16 19/29	4.8	-
14 19/27	3.1	-
12 37/28	2.0	-
10 37/26	1.3	-
8 133/29	0.7	-
6 133/27	0.4	-
4 133/25	0.3	-
2 665/30	0.2	-
1 817/30	0.16	-
0 1045/30	0.12	-
00 1330/30	0.09	-

Additional constructions available - check with the factory for details

All figures referenced are nominal

# SAE-AS22759 Extruded PTFE

*Replaces MIL-W-22759/20, /21, /22, /23*

## Construction

Stranded silver or nickel high strength alloy  
Extruded Polytetrafluoroethylene (PTFE)

## Ratings/Approvals

Printed in accordance with SAE-AS22759

	AS22759/20	AS22759/21	AS22759/22	AS22759/23
Voltage Rating	1000	1000	600	600
Temperature (° C)	200°C	260°C	200°C	260°C
Conductor Type	SPA	NPA	SPA	NPA
AWG/Stranding	Mils/OD lbs/mft	Mils/OD lbs/mft	Mils/OD lbs/mft	Mils/OD lbs/mft
28 7/36	15/.043" 4	15/.043" 4	10/.033" 3	10/.033" 3
26 19/38	15/.048" 4	15/.048" 4	10/.038" 3	10/.038" 3
24 19/36	15/.053" 4	15/.053" 4	10/.043" 3	10/.043" 3
22 19/34	15/.060" 5	15/.060" 5	10/.049" 4	10/.049" 4
20 19/32	15/.068" 6	15/.068" 6	10/.058" 6	10/.058" 6

	DC Resistance Ohms/mft	
AWG/Stranding		
Conductor Type	SPC	NPC
28 7/36	63.8	67.9
26 19/38	38.4	42.2
24 19/36	24.3	25.9
22 19/34	15.1	16.0
20 19/32	9.2	9.8

Additional constructions available - check with the factory for details  
All figures referenced are nominal