



**NOTES:**

1. FOR USE WITH RG-55, 58, 141, 142, 223 & ITT BA 13077A CABLE GROUPS.
2. MATERIAL: ALLOY STEEL; FINISH: BLACK OXIDE.

HEX SIZES (ACROSS FLATS)				DIE WIDTH	WEB WIDTH			
A	B	C	D	F	G	H	I	
.069	—	.213	—	.400	.080	—	—	

**UNLESS OTHERWISE SPECIFIED:**

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS  $\pm .010$   
3 PLACE DECIMALS  $\pm .004$  ANGLES  $\pm 0^{\circ} 30'$
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.

ISSUE	CHANGES
2	CN 27545 G SD 8 NOV 85
REF:	
FINISH	
SPEC.	
MATL.	
SPEC.	
<b>CRIMP DIE</b>	
DRAWN J.G.L.	DATE 15 JUN 72
APPR.	DATE
<b>KINGS ELECTRONICS</b> 40 MARBLEDALE ROAD TUCKAHOE, N. Y. 10707	
<b>KTH-2001</b>	

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