

### Two-component Adhesive for Heat Shrinkable Tubing and Shapes

• **V9500 Dosing Gun**

The V9500 dosing gun allows for clean processing and individual metering. It is employed in conjunction with the dual cartridges 627-95002. The V9500 lockable cartridges are available with or without the processing set. The processing set is available in two versions (see table for contents). The cartridges can be re-used, even after a lapse of several days, because the closure prevents the adhesive from hardening.



Two-component epoxy adhesive V9500.

Material Data	
Material	Epoxy resins (EP)
Colour	Black (BK)
Curing Temperature	+135 °C
Curing Time	24 hours at +25 °C, 2 hours at +85 °C
Operating Temperature	-75 °C to +150 °C
Specification	VG 95343 T15 DA



• **V9500**

This high performance, VG-approved, two part epoxy adhesive has been developed to meet the military requirements associated with heat shrinkable components for wire and cable harnesses. It has very good resistance to most solvents and fuels, even at higher temperatures. The two part epoxy adhesive is available in two different packages.

When heat is applied during the shrinking of the moulded shape, the two part components react, producing a high performance bond.



The V9500 applicator gun guarantees the clean and precise coating of special fittings.

Technical Table			
Article-No.	Type	Designation as per VG-Norm	Content
627-95001	<b>V9500 epoxy adhesive kit</b>	VG 95343 T15 A 001 A	1 x dual cartridge (50g), 5 x mixing pots, 5 x mixing sticks, 5 x emery papers
627-95002	<b>V9500 Duo pack</b>	VG 95343 T15 A	Two component adhesive cartridge
627-95003	<b>V9500 Applicator gun</b>	VG 95343 T15 DA	Applicator gun
627-95004	<b>V9500 Nozzle</b>	VG 95343 T15 MA	Mixing nozzle

Subject to technical changes.

**VG** Please note! Not all products listed on this page may have this approval. For product specific approvals please refer to the Appendix.