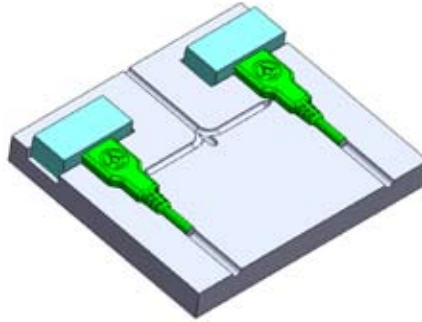


## Low Volume Production




- 1) Product and Project Audits
  - 2) Quality Systems Verification  
Assurance  
Control
  - 3) Continual Improvements
  - 4) Process Improvements
- > Project Review and Customer Approval

"This phase validates the entire manufacturing plan."

**TOOLS**

- Process Failure Mode Effects Analysis (PFME)
- Control Plans
- Control Charts
- Quality Metrics
- Performance Baseline Measurements
- Supplier Scorecard




## High Volume Production

- 1) Requirements Fulfillment
  - 2) Monitoring and Controlling
- > Project Review and Customer Approval

"We meet your quality, cost, and delivery requirements."

**TOOLS**

- Control Plans
- Control Charts
- Quality Metrics
- Performance Baseline Measurements
- Supplier Scorecards

