



Southwire[®]
WE DELIVER POWER... RESPONSIBLY[®]

PRODUCT DATA SHEET

Controlled Document - Engineering Drive

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ROYAL[®] EXCELENE[®] WELDING CABLE




Construction Parameters:




CONDUCTOR: 8 AWG - 500 kcmil stranded bare copper (see footnotes)




INSULATION: EPDM

COLORS: Black (Other colors available upon request)

PRINT LEGENDS:

† SOUTHWIRE[®] ROYAL[®] EXCELENE[®]    (SIZE) (XXmm²) WELDING CABLE 600V -50C TO +105C MADE IN USA

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PHYSICAL PROPERTIES:

TEMPERATURE RANGE: -50°C to 105°C

ELECTRICAL PROPERTIES:

VOLTAGE RATING: 600V rms, Max

Applications & Features:

- o Secondary voltage resistance welding cable leads
- o Temporary power uses
- o National electrical code Article 630 electric welders

Part Number	AWG	No. Cond.	Stranding	Insulation Wall, Nom.		O.D., Nom.		Net Weight		Nom. DCR Ω/1M'
				Inches	mm	Inches	mm	Lb./kft.	kg/km	
† 10410	8	1	168	0.070	1.78	0.285	7.24	86	128	0.65
†† 10411	6	1	259	0.065	1.65	0.305	7.75	111	165	0.44
†† 10412	4	1	385	0.060	1.52	0.340	8.64	154	229	0.30
†† 10413	2	1	651	0.070	1.78	0.420	10.67	259	385	0.17
†† 10414	1	1	798	0.084	2.13	0.498	12.65	329	490	0.14
†† 10415	1/0	1	1026	0.085	2.16	0.525	13.34	396	589	0.11
†† 10416	2/0	1	1254	0.084	2.13	0.570	14.48	467	695	0.09
†† 10417	3/0	1	1615	0.093	2.36	0.635	16.13	609	906	0.06
†† 10418	4/0	1	2052	0.083	2.11	0.695	17.65	746	1110	0.06
††† F25001	250	1	2451	0.148	3.76	0.875	22.23	110	163	0.04
††† F35003	350	1	3458	0.137	3.48	0.975	24.77	148	221	0.03
††† F50001	500	1	4921	0.160	4.06	1.150	29.21	210	313	0.02

Note: All dimensions & weights are nominal subject to industry standards and tolerances unless otherwise noted.

† SAE J1128 copper

†† SAE J1127 copper

††† UL 1063 copper

This product complies with European Directive 2011/65/EU (RoHS-2)

The customer will accept all factory lengths and +/- 10 percent of total order requested.

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