

Order#  
 Product# 00.41JO.13001  
 Manufacturing Specification

HQQUJXH 10/30/06  
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 Design Spec#

Quantity 1 FT  
 Spec# MAKE  
 Comments  
 Desc...: 18/2 41/34B SJOOW-BLK 1000' RL

Start Date \_\_\_\_\_  
 End Date \_\_\_\_\_  
 ECC Num Auth LC  
 ECC Date 00/00/00

\*\*\* DIMENSIONAL INFORMATION \*\*\*\*\*

MAJOR DIM	MIN	NOM	MAX
	.280	.285	.315

Component Information \*\* Oper # 5.00 \*\*\*\*\*

Seq#	Product#	WH Description	UOM	Amt-Reqd
	50.0909.01000	31 UL FLEXIBLE CORD LABEL	PC	.00112000
	50.0909.03203	31 LABEL, CSA1000FT, FLEX-CORD.5831	PC	.00112000
	50.2013.00800	31 L FILM 15"W 2000'/ROLL 60GA	FT	.01097600
	50.2501.00200	31 14X12X5, NRR WOOD PRTD	PC	.00112000
	80.00JO.13001	31 -JKT 18/2 41/34B SJOOW BLK	FT	1.12000000
		MAJOR DIM (NOM)		.285

Opr#	Dpt#	W/C#	Mach#	Description	Crew	Std Hours
5.00	36	0906		SCC-SPOOLER (23-10)	1.00	.07530000 /MF
5.71				1. 18/2 41/34B SJOOW 90C BLACK 300 VOLT		
5.72				PRINTED		
5.73				2. MACHINE 23-32 TO 36		
5.74				3. REEL & INSPECT PER WI-9001		
5.75				4. LENGTH: 1000 FEET		
5.76				5. SPEED : 283 RPM		
5.77				6. TEST REQUIREMENTS:		
5.78				CONTINUITY: OPENS & SHORTS		
5.79				SPARK TEST: NONE		
5.80				IR : NONE		
5.81				DC RESIS : NONE		
5.82				MISC : NONE		
5.85				7. WRAP WITH L-FILM		
5.88				8. APPROVALS: UL-62, CSA-49, MSHA		
5.89				9. SPECIAL INSTRUCTIONS:		
5.90				A. CUSTOMER TO ACCEPT ALL LENGTHS GENERATED		

Order#  
 Product# 80.00JO.13001

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 Design Spec#

Quantity 1.12 FT  
 Spec#  
 Comments  
 Desc...: -JKT 18/2 41/34B SJOOW BLK

Start Date \_\_\_\_\_  
 End Date \_\_\_\_\_  
 ECC Num Auth LC  
 ECC Date 00/00/00

\*\*\* DIMENSIONAL INFORMATION \*\*\*\*\*

	MIN	NOM	MAX
MAJOR DIM	.280	.285	.290
MIN AVG WALL	.030		
MIN WALL 1 P	.023		

Component Information \*\* Oper # 5.00 \*\*\*\*\*

Seq#	Product#	WH Description	UOM	Amt-Reqd
	30.4880.10001	31 801 BLK COMPOUND	LB	.02293727
	50.0905.20044	31 1" 16# KRAFT (.44#/MFT)	LB	.00049581
	64.00JO.16046	31 FOUND:18/2 (41X34SBC) EPDM INS	FT	1.12683200
		MAJOR DIM (NOM)		.230

Opr#	Dpt#	W/C#	Mach#	Description	Crew	Std Hours
5.00	36	9100		OCC-CV GROUP (9&10)	1.00	.07692000 /FT
5.00	6255			<b>PRINT WHEEL</b>		

CAROL 18/2 90C (UL) WATER RESISTANT SJOOW CSA  
 (-40C) FT-2 P-7K-123033 MSHA MADE IN USA 300V  
 CONSTANT SERVICE

- 5.71 1. INK COLOR : WHITE
- 5.72 2. 18/2 41/34B SJOOW BLK CONSTANT SERVICE
- 5.73 3. MACHINE(S) : 32-1 TO 24
- 5.74 4. EXTRUSION : PER WI-8001
- 5.75 5. TIP/DIE SIZE : PER WI-8001
- 5.76 6. HEAT PROFILE : PER WI-8001
- 5.77 7. SPEED : 260 FPM
- 5.78 8. HEAT ON CONDUCTOR: NONE
- 5.79 9. SPARK TEST : NONE
- 5.80 10. SEPARATOR : AS REFERENCED IN COMPONENT INFORMATION
- 5.81
- 5.82 11. MARKER THREADS : APPLIED AT CABLING
- 5.84 12. STANDARD REEL : 361
- 5.85 13. STANDARD LENGTH : 10000 FEET
- 5.86 14. SPECIAL INSTRUCTIONS:
- 5.87 A. TO BE PACKAGED IN MULTIPLES OF 1000'