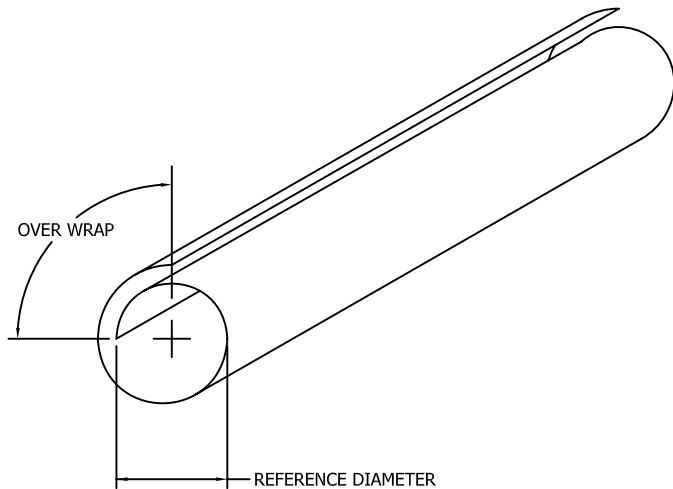


FEDERAL MOGUL SPEC. #	REFERENCE I.D., mm [INCHES]	SUBSTRATE SPEC. #	WEIGHT ±10% g/m	REV
5651000503	5 [$\frac{3}{16}$ "]	96954802	12.2	F
5651000803	8 [$\frac{5}{16}$ "]	96955002	16.4	F
5651001003	10 [$\frac{3}{8}$ "]	96955102	19.8	H
5651001303	13 [$\frac{1}{2}$ "]	96955302	22.3	F
5651001603	16 [$\frac{5}{8}$ "]	96955402	27.1	J
5651001903	19 [$\frac{3}{4}$ "]	96955502	30.4	F
5651002503	25 [1"]	96956002	39.9	F
5651003203	32 [$1\frac{1}{4}$ "]	96956202	49.1	G
5651003803	38 [$1\frac{1}{2}$ "]	96956402	58.9	G
5651004503	45 [$1\frac{3}{4}$ "]	96956502	81.8	I
5651005103	51 [2"]	96957002	84.53	K
5651006203	62 [$2\frac{7}{16}$ "]	96993804	90.48	L

REV	DESCRIPTION	DATE	BY
A	SPEC. NUMBERS UPDATED, BORDER REVISED	8/13/98	BT
B	BORDER REVISED, NOTE 5 ADDED CUTTING TOLERANCES ADDED	11/17/98	BT
C	WEIGHTS UPDATED	10/12/01	BT
D	TEST METHOD FORMERLY MIL-DTL-23053E	10/30/01	BT
E	BINDER ADDED TO NOTES MIN. CUT LENGTH SPECIFIED	4/16/02	BT
F	EDGE OPTION B ADDED TO NOTES	9/21/04	BT
G	$1\frac{1}{4}$ " & $1\frac{1}{2}$ " SIZES ADDED, MATERIAL PART NUMBERS ADDED	2/28/05	BT
H	$\frac{3}{8}$ " SIZE ADDED NOTES 1 & 3 REVISED	7/13/05	BT
I	$1\frac{3}{4}$ " SIZE ADDED, $1\frac{1}{4}$ " & $1\frac{1}{2}$ " WEIGHTS CORRECTED, NOTES 1, 3, & 4 REVISED, BORDER UPDATED, ECRN TX-180	7/13/06	BTR
J	$\frac{5}{8}$ " SIZE ADDED, WEIGHTS CONVERTED FROM LBS/FT, ECRN TX-432	7/19/07	JAS
K	5651005103 ADDED, ECRN TX-583	4/10/08	JAR
L	5651006203 ADDED, ECRN TX-672	9/22/08	RWS



NOTES:

1. ROUNDIT® 2000 IS A SELF-WRAPPING WOVEN SLEEVE CONSISTING OF TEXTURIZED POLYESTER IN THE WARP DIRECTION AND A MONOFILAMENT POLYESTER IN THE FILL DIRECTION.
 - WEAVE CONSTRUCTION DEFINED PER DRAWING # 11914
 - SLEEVE EDGE CAN EITHER BE CREATED USING A POLYESTER MONOFILAMENT BINDER, OR BY HEAT-SEALING BOTH EDGES THROUGH SLITTING
2. OVER WRAP: 25% ± 12% OF CIRCUMFERENCE OVER MANDREL AS SPECIFIED IN REFERENCE DIAMETER.
3. SLEEVE SHOWS NO SIGNS OF DEGRADATION AND DOES NOT OPEN UP WHEN TAPED AND SUBJECTED TO 175°C FOR 168 HOURS.
4. PRODUCT PASSES LOW TEMPERATURE FLEXIBILITY TESTING AT -70°C PER BH100-016A
5. FOR CUT LENGTH SPEC. NUMBERS WILL HAVE A SUFFIX "M" FOLLOWED BY 4 DIGITS IN UNITS OF mm INDICATING LENGTH. IF BULK, THEY WILL END IN "S" (IF APPLICABLE).

CUTTING TOLERANCES	
LENGTH (MM)	TOLERANCES
40 TO < 76.2	±6.4mm
76.2 TO < 152.4	±7.9mm
152.4 TO < 304.8	±9.5mm
304.8 TO < 914.4	±15.9mm
914.4 TO < 1219.2	±28.6mm
1219.2 TO < 1524	±41.3mm
> THAN 1524	±54mm

GEOMETRIC DIMENSIONS & TOLERANCING IN ACCORDANCE WITH ASME Y14.5M -1994 ANY CHANGE IN PROCESS OR COMPOSITION REQUIRES PRIOR ENGINEERING APPROVAL MONITOR PER APPROVED CONTROL PLAN INITIAL LAYOUT WITHIN SPEC. ONGOING CONTROL PER APPROVED CONTROL PLAN. INITIAL CAPABILITY 30 CONSECUTIVE PCS. Cpk > 1.67 ONGOING CONTROL USE SPC PER AIAG GUIDELINES. INITIAL CAPABILITY: 100 CONSECUTIVE PCS. Cpk > 1.67.	APP. ENGINEER RORY STAUB DATE 9/17/08	METRIC DRAWING FEDERAL-MOGUL SYSTEMS PROTECTION MANUF. OF BENTLEYHARRIS® PROTECTION PRODUCTS			
	DRAWN BILL RUBEL DATE 07/10/06			TECH. SERVICES RAMESH AVULA DATE 9/17/08	
	MANUFACTURING ALDO VALDERRABANO DATE 9/17/08	TITLE: ROUNDIT® 2000	241 WELSH POOL ROAD EXTON, PA 19341-1324 TELEPHONE: (610) 363-2600		
	QUALITY ASSURANCE DANIEL MORALES DATE 9/19/08	DRAWING NO: 11376	SCALE: NTS SHEET 1 OF 1		
	PMO BILL RUBEL DATE 9/18/08		REVISION <table border="1"> <tr><td>C</td><td>L</td></tr> </table>	C	L
C	L				