

# SUMITUBE™ K

[Highly heat/oil/chemical resistant, clear, flame-retarded heat-shrinkable tubing] SAE-AMS/UL/CSA recognized

Catalog No. 852  RoHS directive

 Waterproofing  Flame-retarded  UL recognized  CSA recognized



A
LA
A4
SUMITUBE C
C (UL)
D
A2
SUMITUBE B
LB
F (Z)
F3 (Z)
NHR2
SUMITUBE NHR4
R
V (300V)
F2 (Z)
F4 (Z)
B2
SUMITUBE B2 (3X)
B8
V (600V)
K
SUMITUBE K2
SUMITUBE AN25
SUMITUBE B6
O2C
SUMITUBE W3C
O2B2
W3F2
SUMITUBE W3B2
W3B2 (4X)
SA2
SA3
SUMITUBE W

IRRX™TUBE  
IRRX™TAPE

A
B
F2
F2 (UL)
V2
IRRX™TUBE RP3
B8
ER2
NHR
NHR4
FE2
IRRX™TAPE VZL

IRRX™SLEEVE

SCM2
SBI 300/350
IRRX™SLEEVE
SCD
SNHM

Composite articles

SUMISEAL
SA3 CAP

Processing equipment

SUMISHRINKER / HEATING GUN

### Basic Properties

- Material : Irradiated cross-linked semi-rigid flame-retarded PVDF
- Shrink temperature : min. 170°C
- Shrink ratio : Radial change: min. 50% Longitudinal change (K): 0 ±10%
- Continuous operating temperature : -55 to 175°C

### Features

- SAE-AMS/UL/CSA recognized
- Flame-retarded
- Transparent colors
- Thin wall
- Semi-rigid
- Highly resistant against oil and chemicals

### Specifications/Approvals

SAE-AMS-DTL-23053/8

UL224

File No. E75077 Catalog No. SUMITUBE™ K or 852  
Rating temperature: 150°C Rating voltage: 600V Flammability: VW-1

CSA C22.2 No. 198.1

File No. LR33298 Rating temperature: 150°C Rating voltage: 600V  
Flammability: VW-1

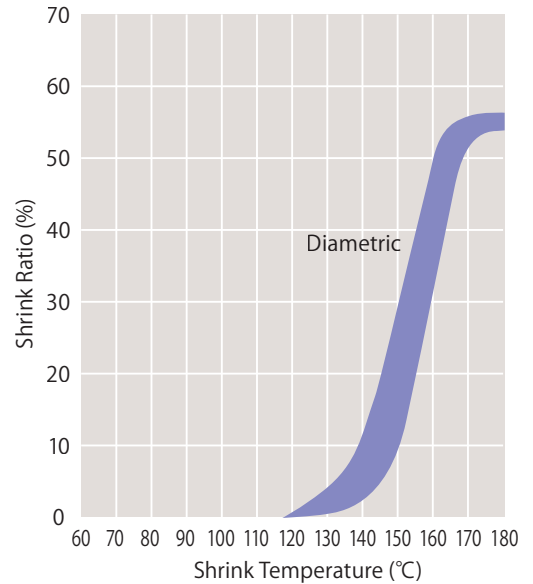
Electrical Appliance and Material Safety Law (Japan)

Flammability rating (-F-) test registration No.: F-ST53-017 to F-ST53-020

### Applications

- Insulation, protection and reinforcement for termination and joints of electric wire
- Protection for wire and devices which are used under high temperature or exposed to chemicals and oils
- Mechanical protection for metal wire
- Fixing and protection of cable markers
- Insulation and protection of thermistors, resistors and capacitors

### Shrink Properties



### Colors

- Black, Red, Green, Blue, White, Clear

### Properties [SAE-AMS-DTL-23053/8]

Properties	Items	Requirements	Typical values*1
Mechanical	Tensile strength (before aging)	min. 34.5MPa	41.0MPa
	Elongation (before aging)	min. 150%	405%
	Elongation (after aging)	250°C x 7 days, min. 50%	357%
	Low temperature flexibility	-55°C x 4 hours, no crack	Pass
	Heat shock	300°C x 4 hours, no crack	Pass
Electrical	Dielectric strength	min. 31.5kV/mm (for 1/2 inch and smaller) min. 23.6kV/mm (for over 1/2 inch)	43.6kV/mm 31.4kV/mm
	Volume resistivity	min. 1.0 x 10 <sup>13</sup> Ω·cm	3.8 x 10 <sup>15</sup> Ω·cm
Chemical	Transparent stability	175°C x 24 hours, no change	Pass
	Fluid resistance	After immersion at 24°C x 24 hours,	
	Tensile strength	min. 34.5MPa	38.1MPa
	Dielectric strength	min. 19.7kV/mm	28.6kV/mm
	Flammability	Flame-retarded, pass VW-1	Pass

\*1: For reference use only

### Sizes

Nominal size (inch)	Supplied ID (mm)		Recovered ID (mm)		Unit length (min.) (m)
	Inside diameter (min.)	Wall thickness (nom.)	Inside diameter (max.)	Wall thickness	
3/64	1.20	0.10	0.60	0.25 ± 0.05	1.22
1/16	1.60	0.10	0.80	0.25 ± 0.05	1.22
3/32	2.40	0.12	1.20	0.27 ± 0.04	1.22
1/8	3.20	0.12	1.60	0.27 ± 0.04	1.22
3/16	4.80	0.12	2.40	0.27 ± 0.04	1.22
1/4	6.4	0.14	3.20	0.33 ± 0.05	1.22
3/8	9.5	0.14	4.80	0.33 ± 0.05	1.22
1/2	12.7	0.14	6.4	0.33 ± 0.05	1.22
3/4	19.1	0.18	9.5	0.43 ± 0.07	1.22
1	25.4	0.20	12.7	0.48 ± 0.07	1.22