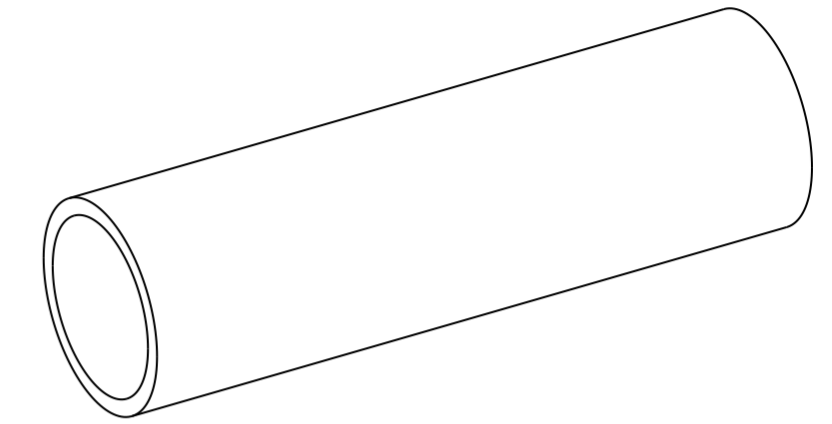


A I.D. ∅ int. A		Tol.		"Thin" wall				"Thick" wall			
				C Thickness Epaisseur C		Tol.		C Thickness Epaisseur C		Tol.	
Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
0.079 < A < 0.236	2 < A < 6	+0.016 -0.012	+0.4 -0.3	0.02	0.5	+0.004 -0.003	+0.10 -0.08	0.039	1.0	+0.006 -0.004	+0.15 -0.10
0.236 < A < 0.394	6 < A < 10	+0.024 -0.016	+0.6 -0.4								
0.394 < A < 0.630	10 < A < 16	+0.039 -0.020	+1.0 -0.5								
0.630 < A < 1.339	16 < A < 34	+0.039 -0.039	+1.0 -1.0								
1.378	35	±0.039	±1.0	0.032	0.82	±0.004	±0.10				

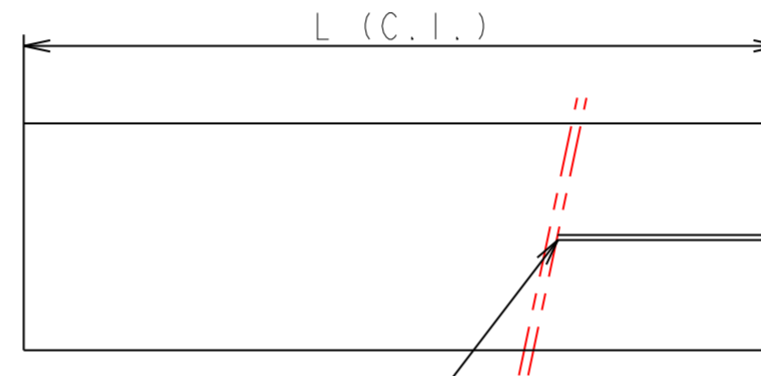
Note / Nota :
 Products could be slit
 Black color by default (others colors available) /
 Fente possible
 Couleur noire par défaut (autres couleurs possible)

(C.I.) : Important characteristic /
 Caractéristique importante

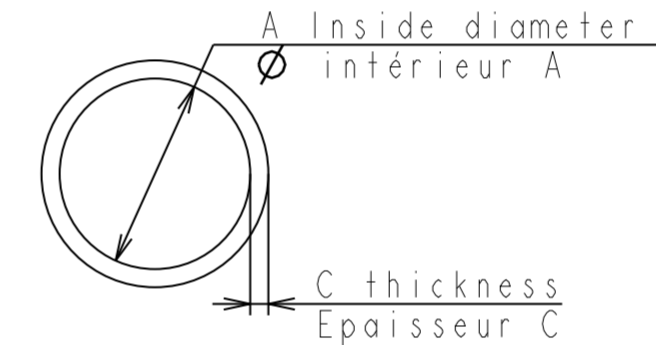


DELFINGEN standard ID increment is 0.004" or 0.1mm
 L'incrément standard DELFINGEN pour les ∅ intérieur est 0.1mm ou 0,004"

ANCA STANDARD CUTTING TOLERANCES / TOLERANCES COUPE STANDARD ANCA SLIT OR NON SLIT TUBING / GAINE FENDUE OU NON	
LENGTH / LONGUEUR L (C.I.)	
Length/Longueur	Tol.
20 --->100	±5
101 --->300	±8
301 --->600	±10
601 --->900	±12
901 --->1200	±15
1201 and over	±1.5%



Slit or not slit tubing /
 Gaine fendue ou non



Designation/ Désignation	PVC70	PVC70CR	PVC90	PVC85 CL	PVC80HT	PVC87	PVC85HT	PVC87	
Material / Matière	PVC								
Service temperature / Température de service	85°C			105°C		125°C		100°C	
Peak temperature / Température de pointe	100°C			125°C		150°C		125°C	
Hardness / Dureté	70 Shore A	66 Shore A	85 Shore A	85 Shore A	84 Shore A	87 Shore A	80 Shore A	87 Shore A	

Date: 05 MAR 10	1.378 ID addition in Thin Wall table & Drawing update / Ajout ∅ int.A 35mm dans Thin Wall + Mise à jour du plan	Date: 23 SEP 09	1.378 ID addition in Thin Wall table & Drawing update / Ajout ∅ int.A 35mm dans Thin Wall + Mise à jour du plan	Date: 29 MAY 09	Mini length cutting 20 mm (instead of 0) / Longueur de coupe mini 20 mm (ald 0)	Date: 29 APR 09	Drawing creation / Création du plan	Pjt manager: X. FOLTETE	Date: 29 APR 09	General Tolerances: See table	Unit: mm
Ind.: Drawing/Part C/OR		Ind.: Drawing/Part B/OR		Ind.: Drawing/Part A/OR		Ind.: Drawing/Part OR/OR		Weight (kg): /	Material: PVC	Scale: /	
Drawn by: C.BAVEREL		Drawn by: T. Talbotier		Drawn by: T. Talbotier		Drawn by: T. Talbotier		Project nb: 2900P02-000R	Cad code: 2900-US-STD-SMOOTH-TUBING	A2	
Checked by: J. Gatti		Checked by: J. Gatti		Checked by: J. Gatti		Checked by: C. Baverel		Part nb: /	Drawing type: Control drawing		Z.I. 25340 ANTEUIL
Approved by:		Approved by:		Approved by:		Approved by:		Title: STANDARD SMOOTH TUBING (US) GAINE LISSE STANDARD (US)			

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