

## **DUNBAR – 4635WT**4:1 SHRINK RATIO, FLEXIBLE, DUAL-WALL, POLYOLEFIN TUBING

### **Applications**

DUNBAR-4635WT is a very flexible, high shrink ratio, heat resistant, heat shrinkable polyolefin tube with an adhesive lining, which flows when heated. It may be used to seal and protect a wide variety of electrical applications, including wire splices, breakouts, and connectors-to-cable transitions.

#### **Features**

★ Shrink ratio: 75% or more in the radial direction, 15% or less in the axial direction

★ In stock for immediate shipments

★ Operating temperature: - 55°C (-67°F) to 110°C (230°F)

★ Flammability: UL VW-1 (Jacket only)

★ Excellent electrical properties

★ High resistance to abrasion, chemicals and oils

#### **Standard**

★ AMS-DTL-23053/4 Class 3 (Formerly MIL-DTL-23053/4 Class 3)

★ UL 224 (File Number: E319314)

★ RoHS Compliant

## **Specification Values**

Property			Test Method	Value		
Physical	Unaged	Tensile strength	ASTM D 638	Min. 1300 psi		
		Elongation	A31W D 036	Min. 250%		
	Fluid	Tensile strength	ASTM D 638	Min. 900 psi		
	Resist.	Dielectric strength	ASTM D2671	Min. 200 Volts/mil		
	Heat shock		250°C/4 hrs	No cracks, flowing, or dripping		
	Low temperature flex		ASTM D746	No crack @-55°C		
	Secant Modulus		ASTM 882	Max. 25,000 psi		
Electrical	Dielectric strength		ASTM D2671	Min. 300 Volts/mil		
	Volume resistivity		ASTM D876	Min. $1x10^{12}\Omega$ - cm		
Chemical	Copper corrosion		121°C/16hrs	No corrosion		
	Fungus resistance		ASTM G21	No growth		
	Water Absorption		ASTM D570	Max. 1.0%		
	Flammab	oility	ASTM D2671	Pass		

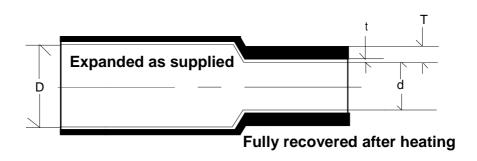
Rev. May 2011



Tel: (469) 568-0800 Fax: (469) 568-0808



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#### **Product Dimensions**

### Minimum Shrink Temperature: 120°C

	Expanded		Recovered						
Size	Internal Diameter Minimum (D)		Internal Diameter Maximum (d)		Minimum Total Wall Thickness (Total Wall) (T)		Minimum Wall Thickness (Adhesive Wall) (t)		
Inch Size	ln.	mm	ln.	mm	ln.	mm	ln.	mm	
3/16	0.158	4	0.039	1.0	0.035	0.90	0.020	0.50	
5/16	0.315	8	0.079	2.0	0.035	0.90	0.020	0.50	
1/2	0.472	12	0.118	3.0	0.051	1.30	0.024	0.60	
3/4	0.630	16	0.157	4.0	0.063	1.60	0.030	0.76	
1	0.945	24	0.236	6.0	0.083	2.10	0.031	0.79	
1-1/4	1.260	32	0.315	8.0	0.090	2.30	0.041	0.90	
2	2.047	52	0.512	13.0	0.098	2.50	0.041	0.90	

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P.O Box 112218, Carrollton, Texas 75011-2218

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