



PART #	G.E. PART #	MEXT ASSY	USED ON
VY2-4293-1	84A228118ABP103	VY2-4290-1	M2-5101-02
VY2-4293-2	84A228118ABP104	VY2-4290-2	M2-5102-02
VY2-4293-3	84A228118ABP105	VY2-4290-3	M2-5103-02
VY2-4293-4	84A228118P21	VY2-4290-4	M2-5098-02
VY2-4293-5	84A228118P22	VY2-4290-5	M2-5099-02
VY2-4293-6	84A228118P24	VY2-4290-6	M2-5100-02
VY2-4293-7	84A228118ABP106	VY2-4290-7	M2-5278-02
VY2-4293-8	84A228118ABP107	VY2-4290-8	M2-5279-02
VY2-4293-9	84A228118ABP108	VY2-4290-9	M2-5280-02
VY2-4293-10	84A228118P25	VY2-4290-10	M2-5251-02
VY2-4293-11	84A228118P26	VY2-4290-11	M2-5252-02
VY2-4293-12	84A228118P27	VY2-4290-12	M2-5253-02
VY2-4293-13	84A228118ABP109	VY2-4290-13	M2-5273-02
VY2-4293-14	84A228118ABP109X	VY2-4290-14	M2-5273-02-R
VY2-4293-15	84A228118ACP1	VY2-4290-15	M2-5443-02
VY2-4293-16	84A228118ACP2	VY2-4290-16	M2-5444-02
VY2-4293-17	84A228118ACP3	VY2-4290-17	M2-5445-02
VY2-4293-18	84A228118ABP110	VY2-4290-18	M2-5696-02
VY2-4293-19	84A228118ABP111	VY2-4290-19	M2-5697-02
VY2-4293-20	84A228118ABP112	VY2-4290-20	M2-5698-02

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	ADDED: VY2-4293-7 THROUGH VY2-4293-12, CLEANED UP DIMENSIONS J. MILLIMAN 16JUN17 5 P.A.D.   U   FINAL   U   NEXT HLA   U   PART NUMBER   U	29JUN17	J. TRICKEY
B	ADDED VY2-4293-13 J. MILLIMAN 08SEP17 4 P.A.D.   U   FINAL   U   NEXT HLA   U   PART NUMBER   U	11SEP17	J. TRICKEY
C	VY2-4293-7 WAS USED ON M2-5101-02; VY2-4293-8 WAS USED ON M2-5102-02; VY2-4293-9 WAS USED ON M2-5103-02 R. STRANG 17NOV17 3 P.A.D.   U   FINAL   U   NEXT HLA   U   PART NUMBER   U	19DEC17	J. TRICKEY
D	ADDED VY2-4293-14 R. STRANG 24OCT18 3 P.A.D.   U   FINAL   U   NEXT HLA   U   PART NUMBER   U	29OCT18	S. CLAPHAM
E	ADDED VY2-4293-15; VY2-4293-16; VY2-4293-17 J. MOODY 15NOV21 3 P.A.D.   U   FINAL   U   NEXT HLA   U   PART NUMBER   U	01DEC21	D. MEATH
F	ADDED VY2-4293-18; VY2-4293-19; VY2-4293-20 J. MOODY 01JUN22 3 P.A.D.   U   FINAL   U   NEXT HLA   U   PART NUMBER   U	06JUN22	D. MEATH

CONTROLLED PROCESSING PER PWI 04.01.03  
NO MODIFICATIONS PERMITTED WITHOUT  
AUTHORIZATION BY THE QUALITY ENGINEER.  
Q.E. \_\_\_\_\_ M. ROY : 28JUN22

NOTES:

- MATERIAL: 304 STAINLESS STEEL
- ETCH NUMBER FROM CHART APPROXIMATELY AS SHOWN.

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UNLESS OTHERWISE SPECIFIED	
93 Ra FINISH ALL OVER	DIMENSIONS ARE IN INCHES
∫ - SMOOTH FINISH FOR APPEARANCE ONLY	
RUNOUT BETWEEN COAXIAL DIAMETERS NOT TO EXCEED .005 FULL INDICATOR MOVEMENT	INTERPRET DIM AND TOL PER ASME Y14.5-2009
BREAK ALL SHARP EDGES .010 MAX ALL MACHINED INSIDE CORNERS R .010 MAX	THIRD ANGLE PROJECTION
⊕ - RADIUS OR CHAMFER ACCEPTABLE	

ITEM	PART NUMBER	DESCRIPTION	QTY
DRAWN	R. STRANG 12OCT16	<b>G. W. LISK CO., INC.</b> CLIFTON SPRINGS, NEW YORK	
CHECK	S. CLAPHAM 21OCT16		
ENGINEER	S. CLAPHAM 21OCT16		
NEXT ASSY	SEE CHART		
JOB NO	SEE CHART	<b>ID TAG</b>	
		SIZE <b>B</b>	CAGE CODE <b>81983</b>
		DWG NO. <b>VY2-4293</b>	REV <b>F</b>
		DO NOT SCALE 3.000	WEIGHT SHEET 1 OF 1